

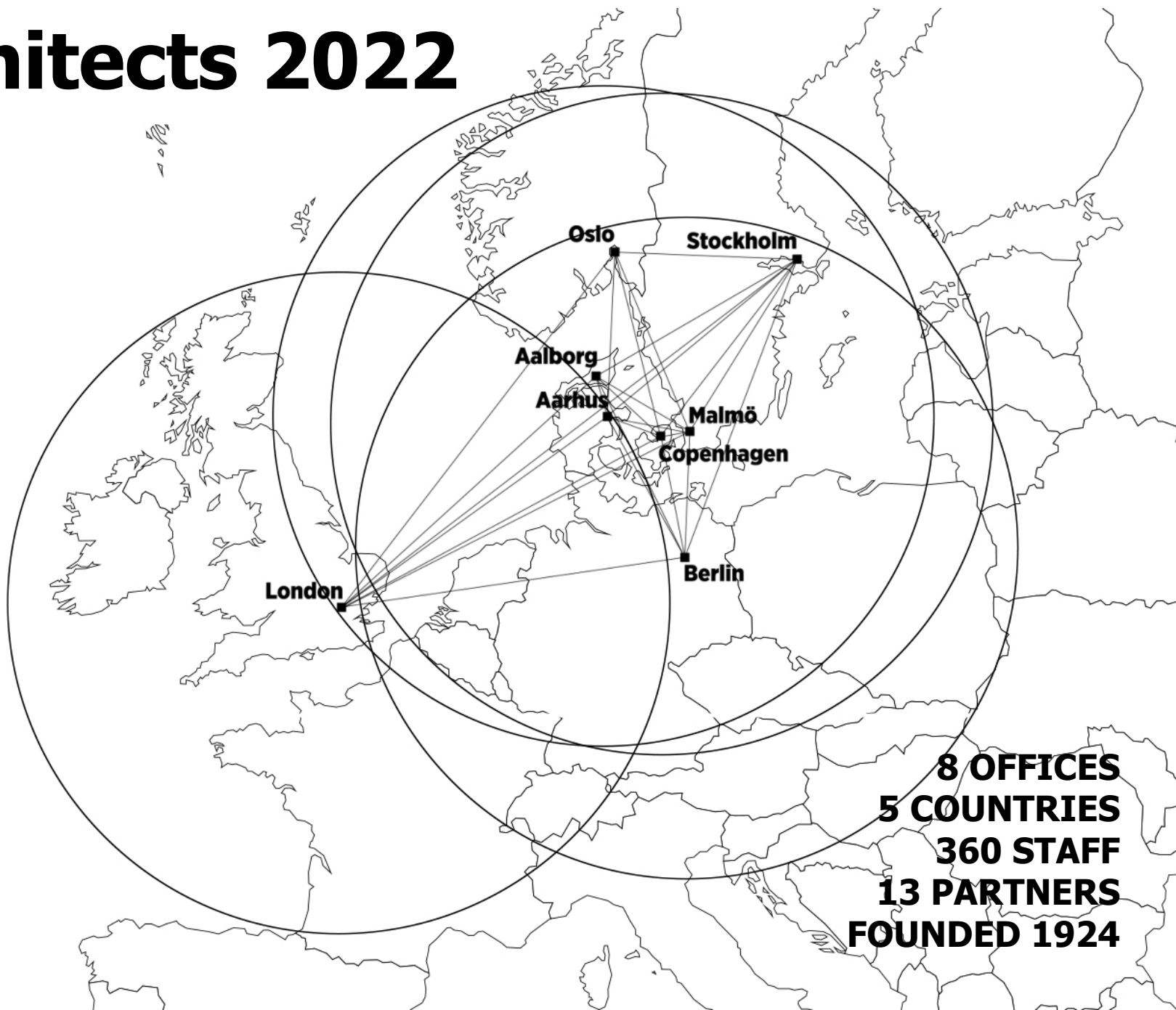
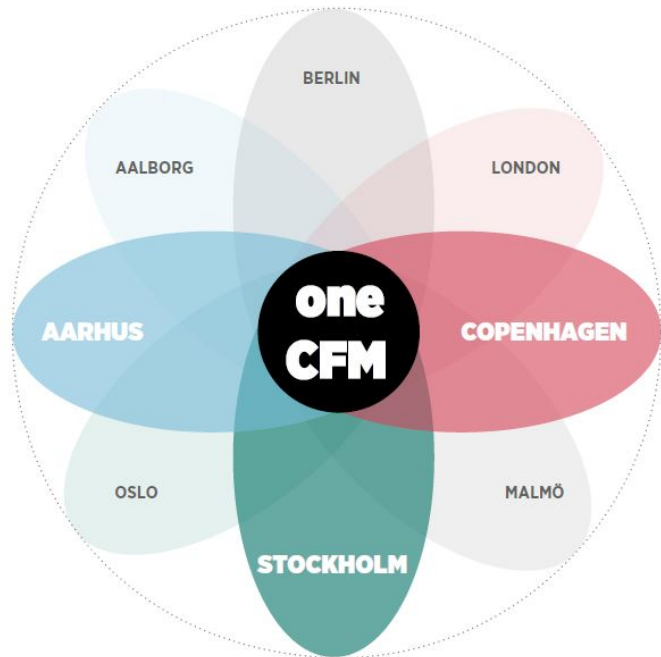


WOOD BUILDINGS

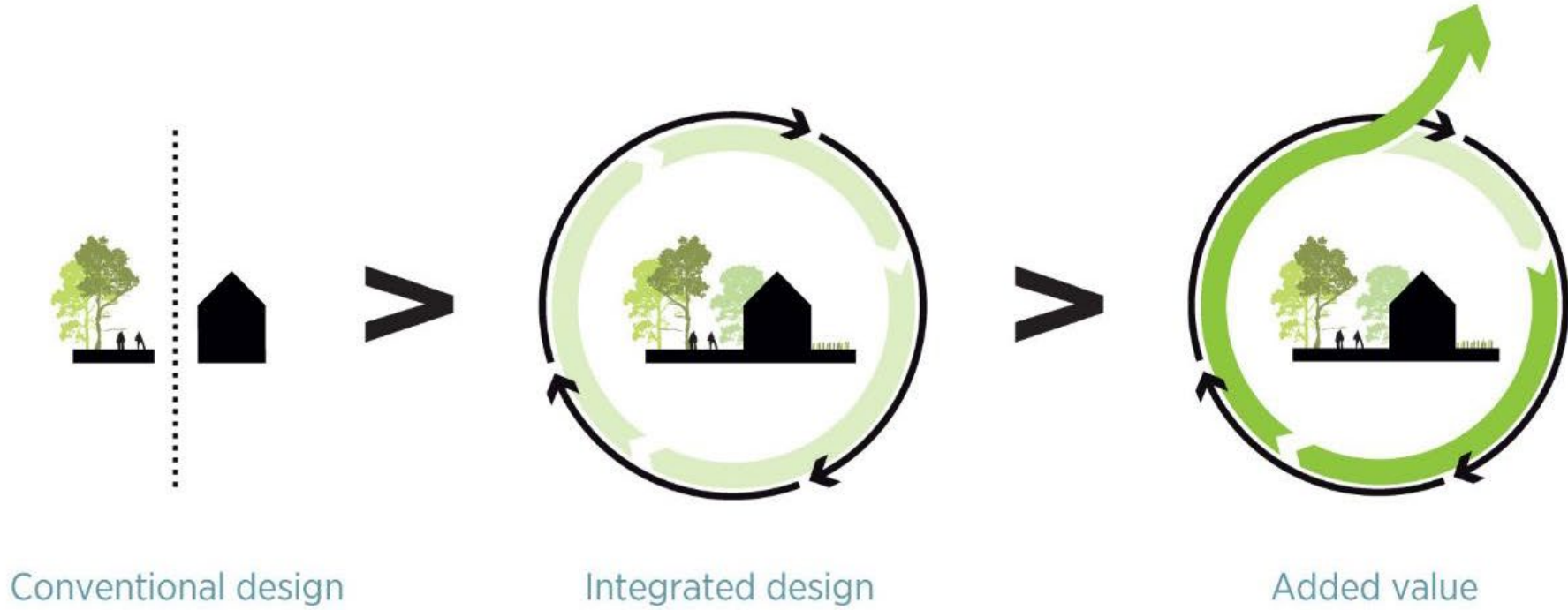
**LONE WIGGERS
PARTNER, ARCHITECT MAA.
C.F. MØLLER ARCHITECTS**

**EGURTEK - BILBAO
20.th October 2022**

C.F. Møller Architects 2022



“Improve life for people and planet”



Bio-longing and Eco-idealism



"Bosco Verticale", Milano, Stefano Boeri Architetti

Foto: Boeri Studio

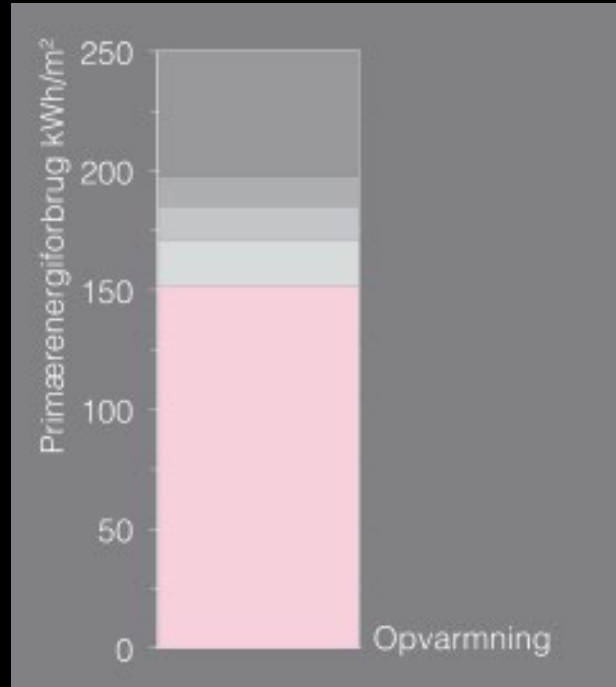


LCA



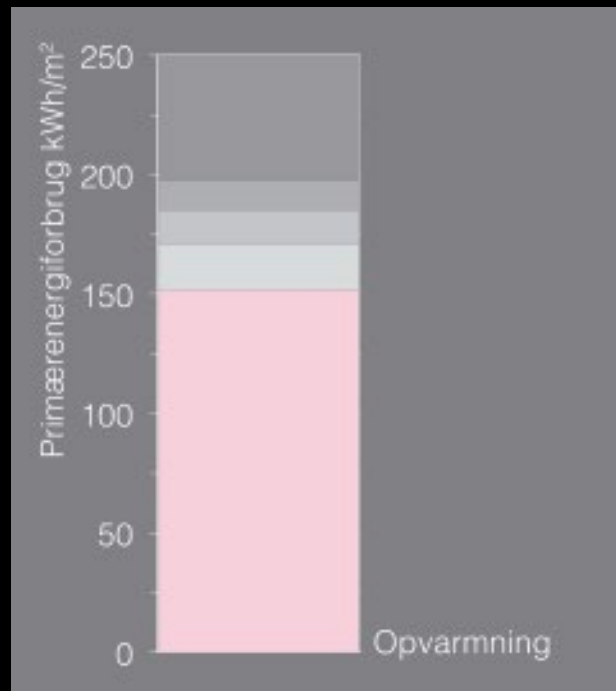
CF MØLLER
ARCHITECTS

A LOOK BACK...



1970's
heat savings

A LOOK BACK...

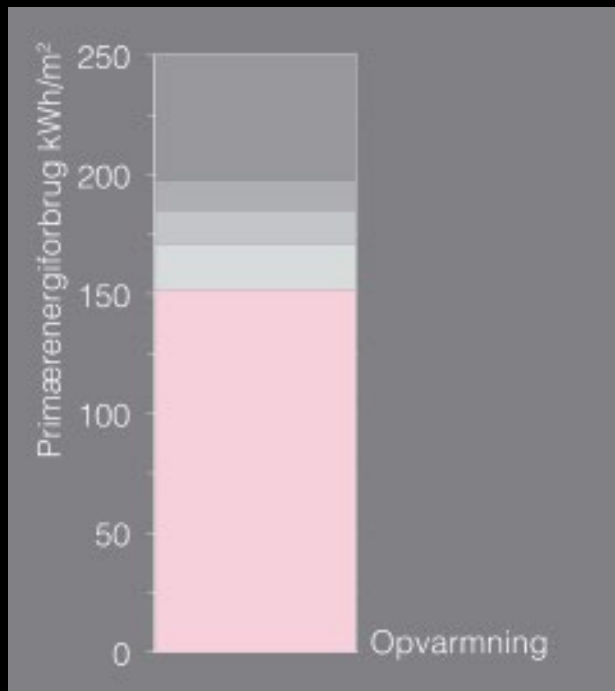


1970's
heat savings

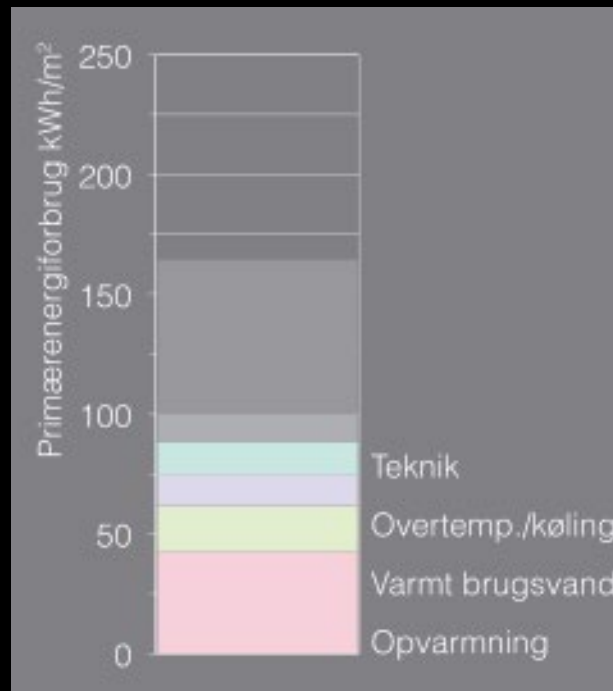


2000's
energy frame

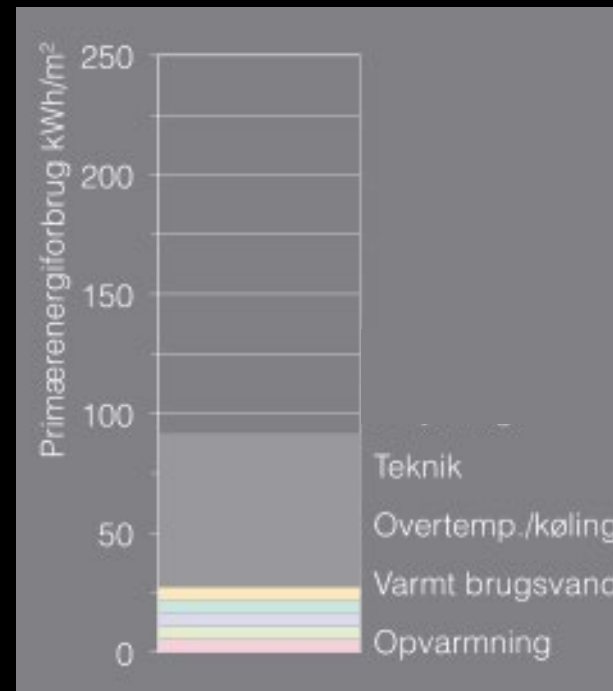
A LOOK BACK...



1970's
heat savings

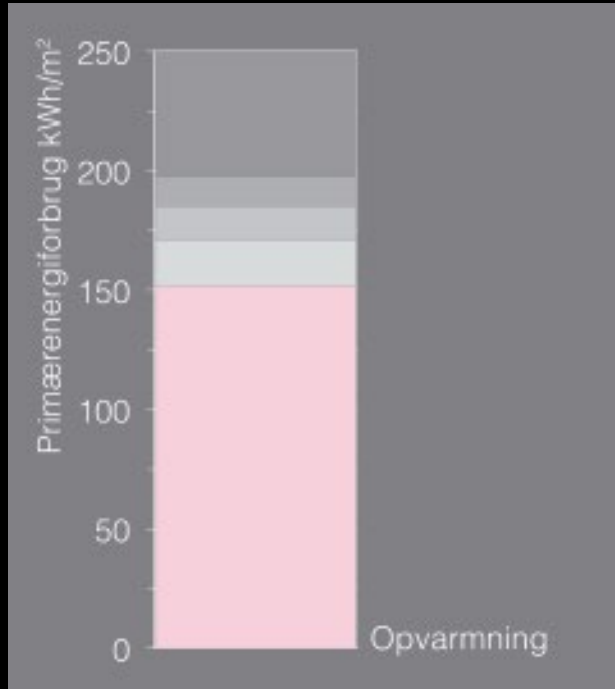


2000's
energy frame

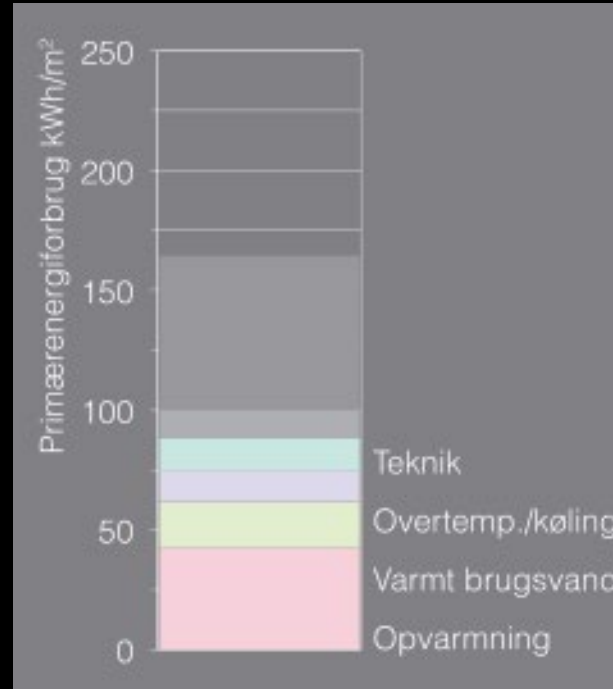


2020's
Climate strategy

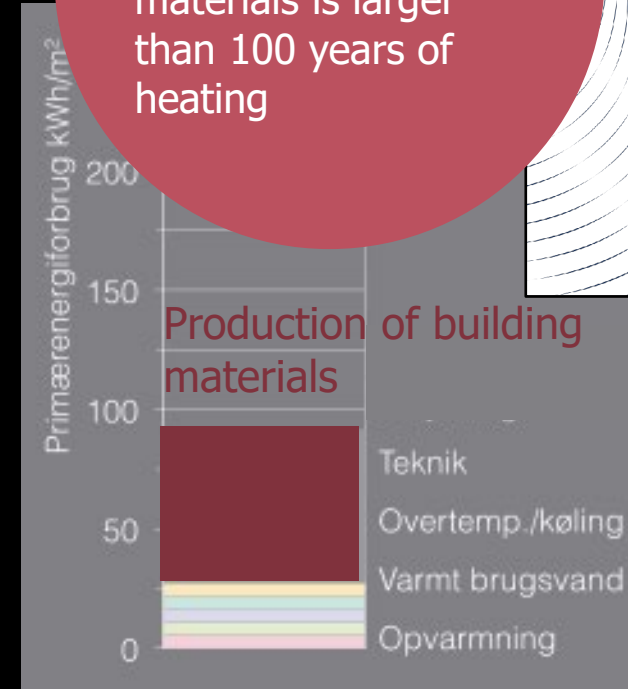
A LOOK BACK...



1970's
heat savings



2000's
energy frame



2020's
Climate strategy

For new buildings,
environmental
impact from
materials is larger
than 100 years of
heating

SBI 2017:08

Bygningers indlejrede energi
og miljøpåvirkninger
Vurderet for hele bygningens livscyklus

MATERIALS ENVIRONMENTAL IMPACT

Operational energy

BR18

2,5 kg CO₂/m² yr

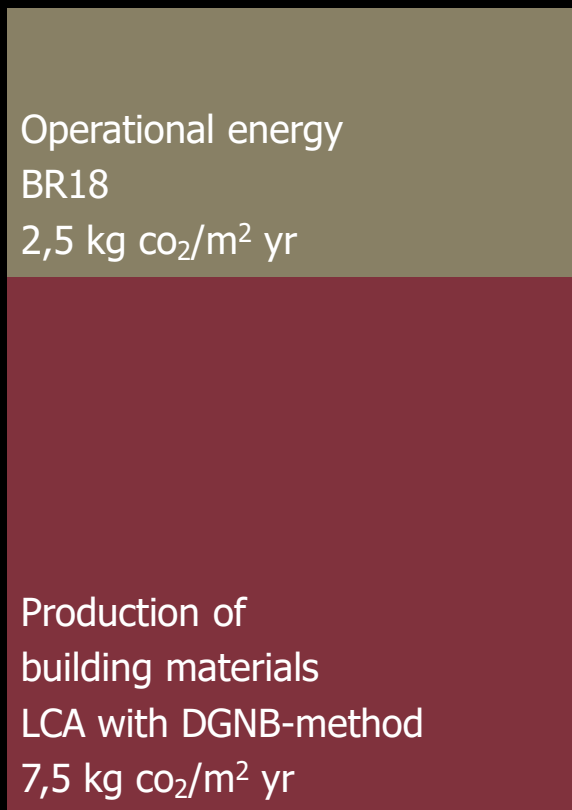
Production of
building materials

LCA with DGNB-method

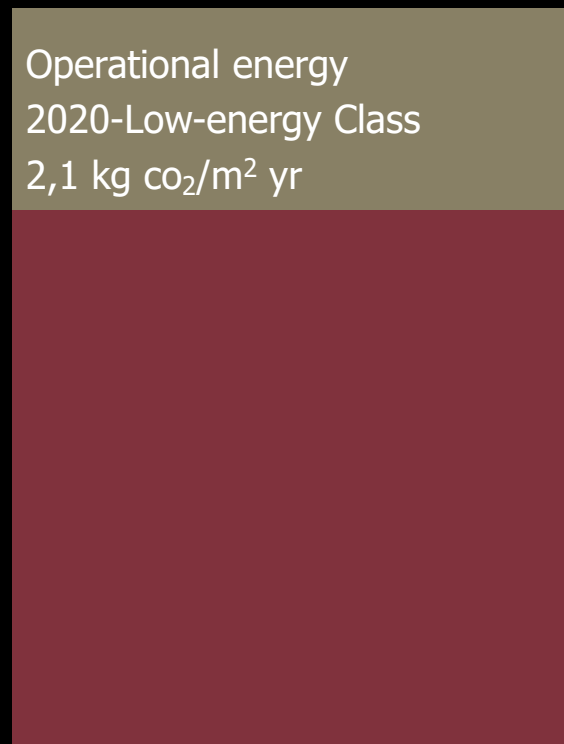
7,5 kg CO₂/m² yr

Typical
Multistorey housing

MATERIALS ENVIRONMENTAL IMPACT

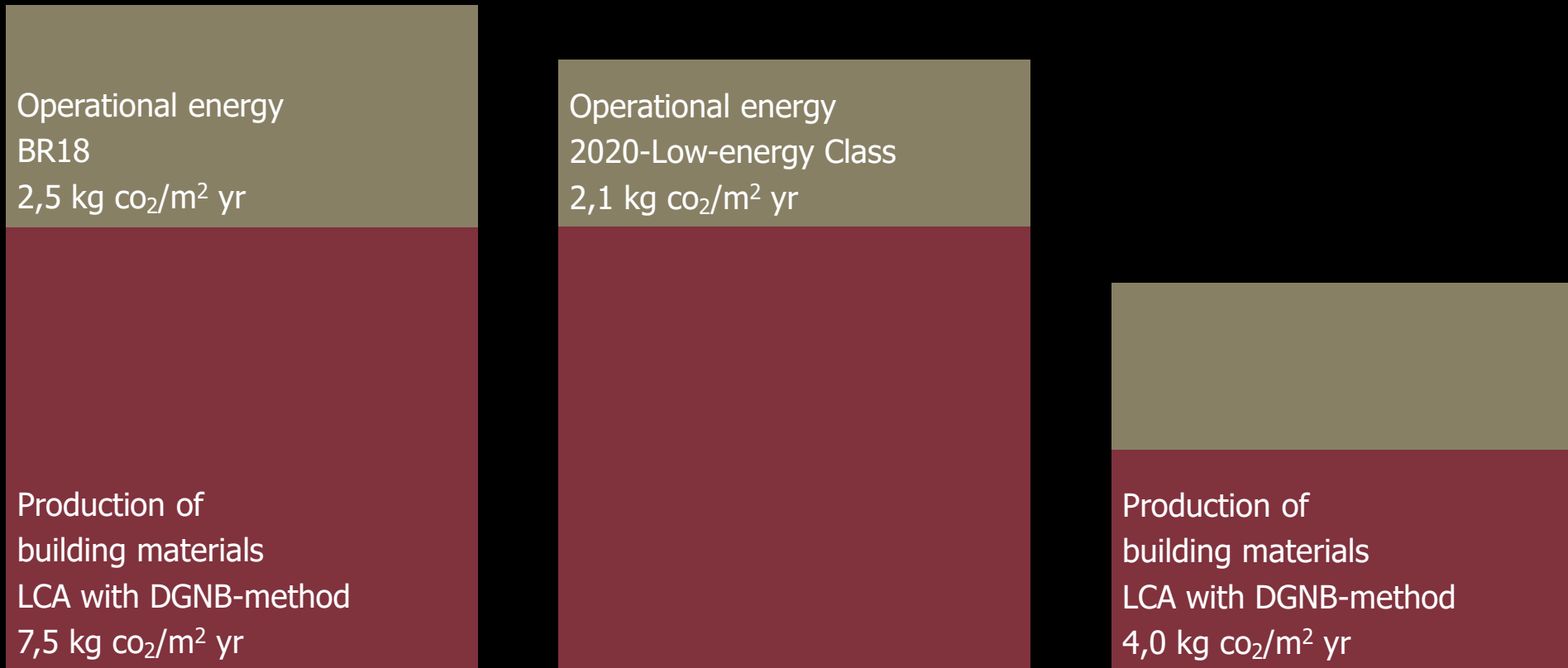


Typical
Multistorey housing



Traditional
energy savings

MATERIALS ENVIRONMENTAL IMPACT



Typical
Multistorey housing

Traditional
energy savings

New focus on LCA
& timber buildings

MATERIALS ENVIRONMENTAL IMPACT

Operational energy
BR18
2,5 kg CO₂/m² yr

Production of
building materials
LCA with DGNB-method
7,5 kg CO₂/m² yr

Typical
Multistorey housing

Operational energy
2020-Low-energy Class
2,1 kg CO₂/m² yr

Traditional
energy savings

50%
reduction in materials' environmental impact by changing the loadbearing construction to timber

Production of
building materials
LCA with DGNB-method
4,0 kg CO₂/m² yr

New focus on LCA & timber buildings





TRANSFORMATION IN MATERIAL APPROACH

Embedded energy

Lifecycle approach



Out of the 100% of the worlds CO₂-consumption, the production of cement takes up a staggering 7% !

Every time we can reduce the amount of cement/concrete used,
- the climate wins

Wood in construction is a smart, cost-effective way to go forward in the conservation of CO₂

Hybrid is much better, than no wood at all



ENGINEERED WOOD – CLT/LVL

FIRE RESISTANT
RENEWABLE SOURCE
LOCALLY PRODUCED
CO2 NEUTRAL
HIGH-TECH INDUSTRIAL PROCESS
LOW WEIGHT
OPTIMIZED TRANSPORTATION
LESS FOUNDATION AND PILING
FEW PEOPLE, EFFECTIVE AND SILENT BUILDING SITE
POSITIVE INDOOR CLIMATE AND HEALTH

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ARCHITECTS



WOOD IN THE FUTURE SUSTAINABLE CITY

**Tall (up to -10
storeys) wooden
buildings in dense city
environments is also a
pragmatic choice :**

- Lightweight**
- Silent**
- Fast**

**Practical (minor
foundations into the
underground of the
modern city)**

**C.F. MØLLER
ARCHITECTS**

C.F. Møller

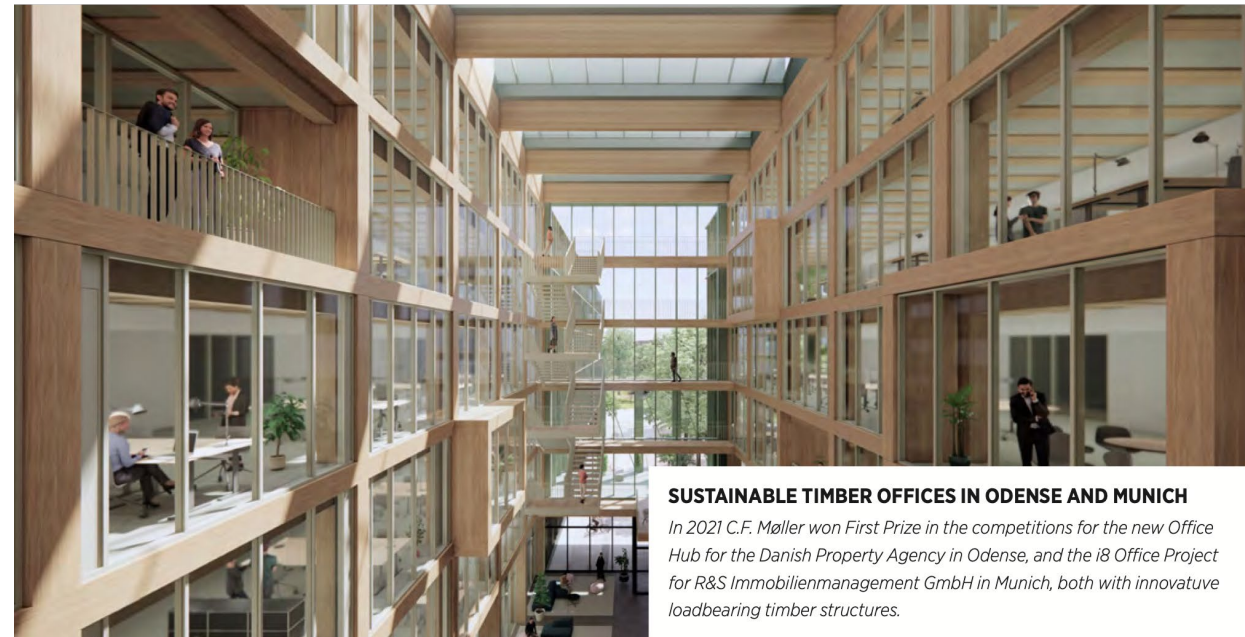
5 trends for good practice in the field of wooden constructions

1. *Multifunctionality* – flexibility in structures (for future change)
2. *Saving time and cost* – timber's major benefits + local supply chains
3. *Investing in scalability* – start small and scale up..building skills and expertise
4. *Pushing the boundaries* – diversity in constructions, tall buildings
5. *Circular Design* – end of life concerns

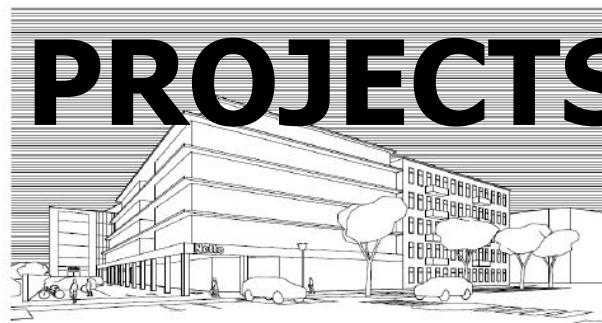
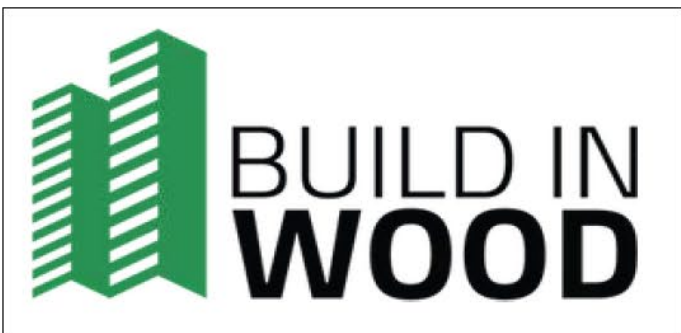
* "Wood in construction 25 cases of Nordic good practice", 2019, Nordic council of ministres Report

Environmental Impact of Construction Materials

- Environmental impact from materials larger than heating and ventilation
- Focus on life cycle assessment
- Focus on multi-storey timber buildings



SUSTAINABLE TIMBER OFFICES IN ODENSE AND MUNICH
In 2021 C.F. Møller won First Prize in the competitions for the new Office Hub for the Danish Property Agency in Odense, and the i8 Office Project for R&S Immobilienmanagement GmbH in Munich, both with innovative loadbearing timber structures.



WOOD PROJECTS 400.000 m2

BUILD-IN-WOOD

EUROPEAN RESEARCH ON MODERN TIMBER DESIGN

A €10.1 million project funded by Horizon 2020

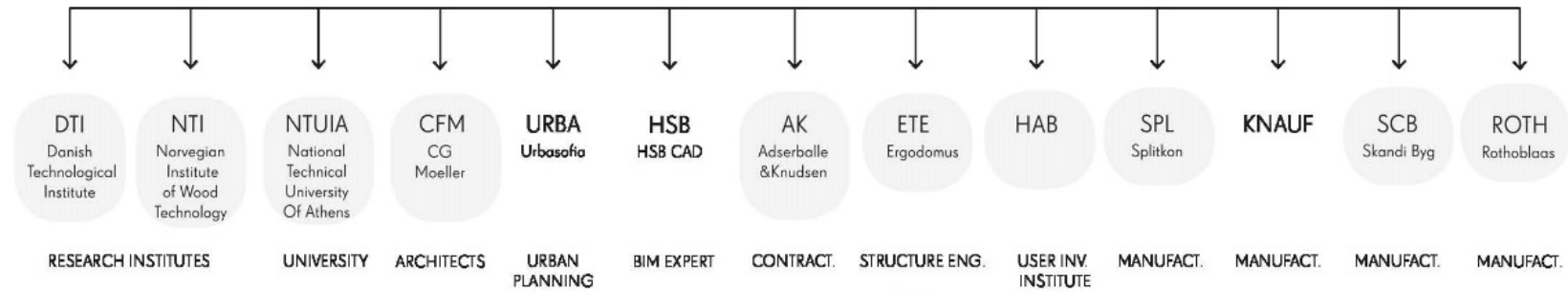


LEAD

WAUGH THISTLETON ARCHITECTS



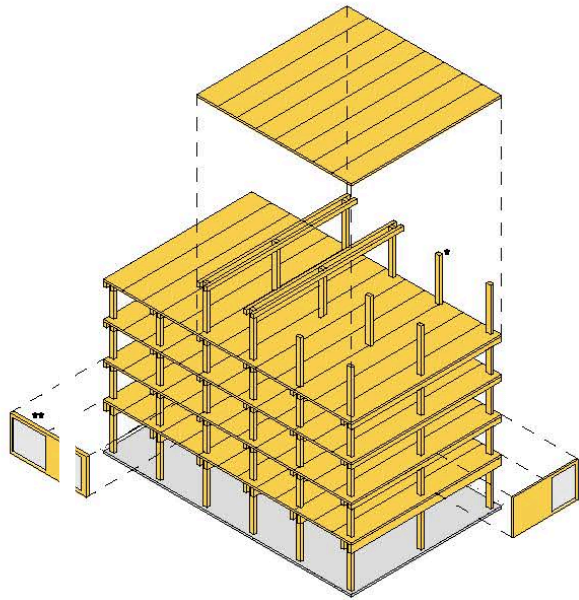
A 14 STRONG TEAM



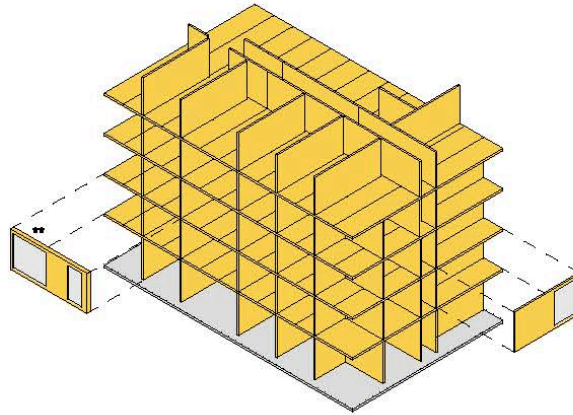
WORKGROUP



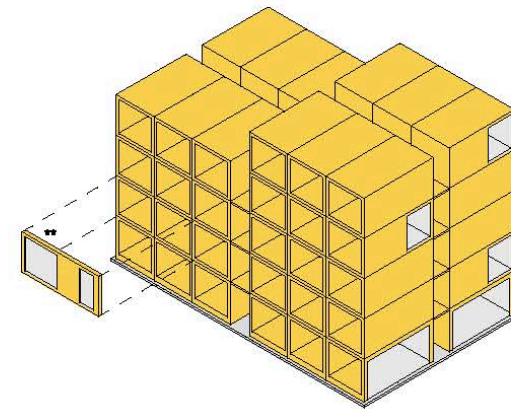
SYSTEM THINKING



POST & BEAM / POST & SLAB

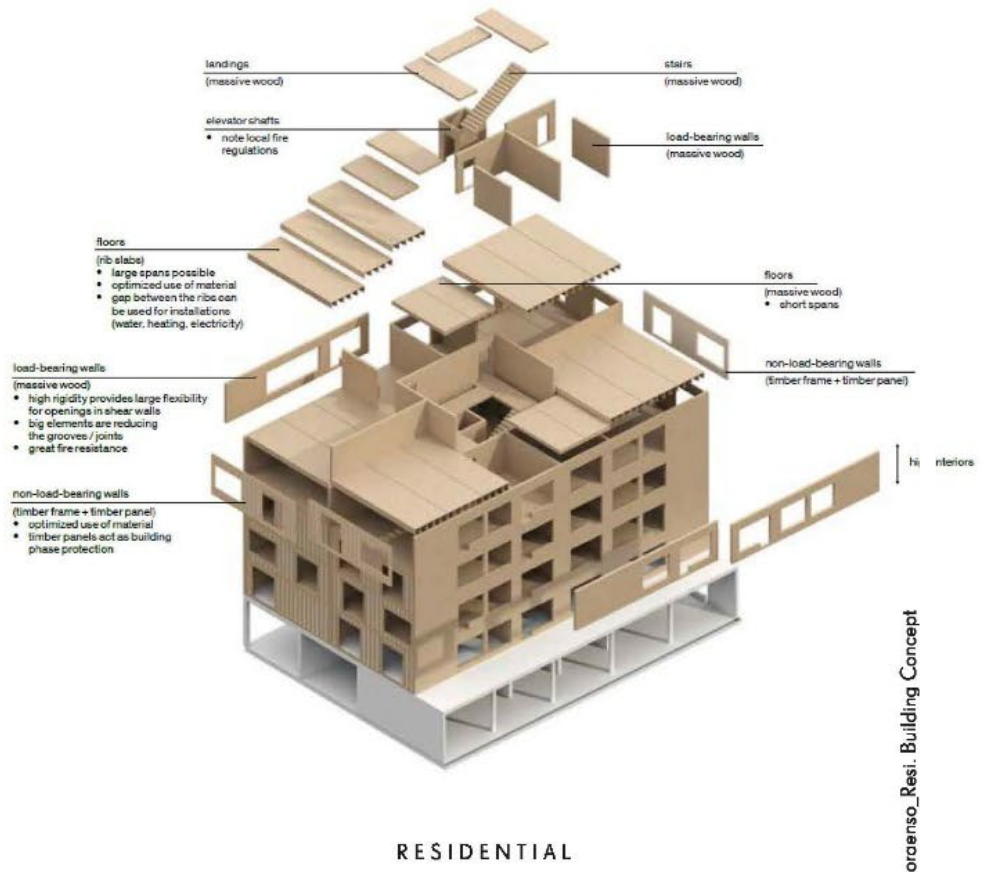
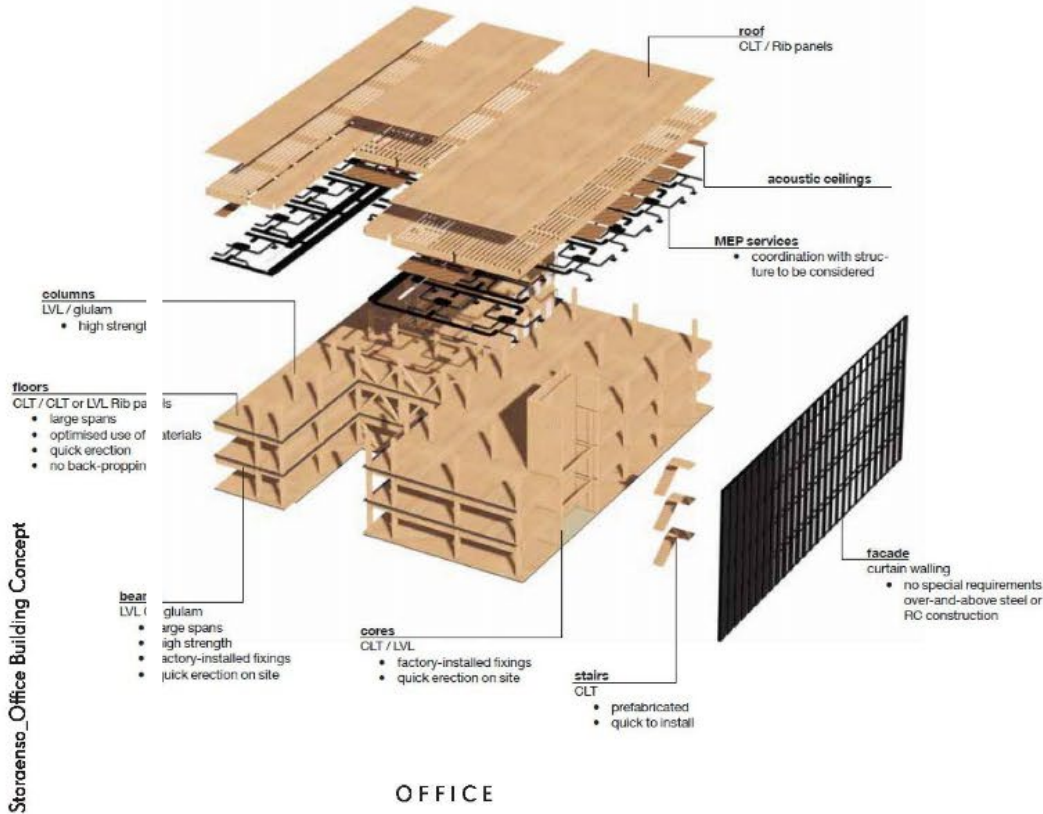


FULL CLT



MODULAR
(CLT CLOSED PANELS)

SYSTEM THINKING



TWO PLATFORMS MADE OF WOOD

TALL TIMBER

RESEARCH PROJECTS MULTISTOREY BUILDINGS IN WOOD



CHelsea TOWER



APOGEE TOWERS

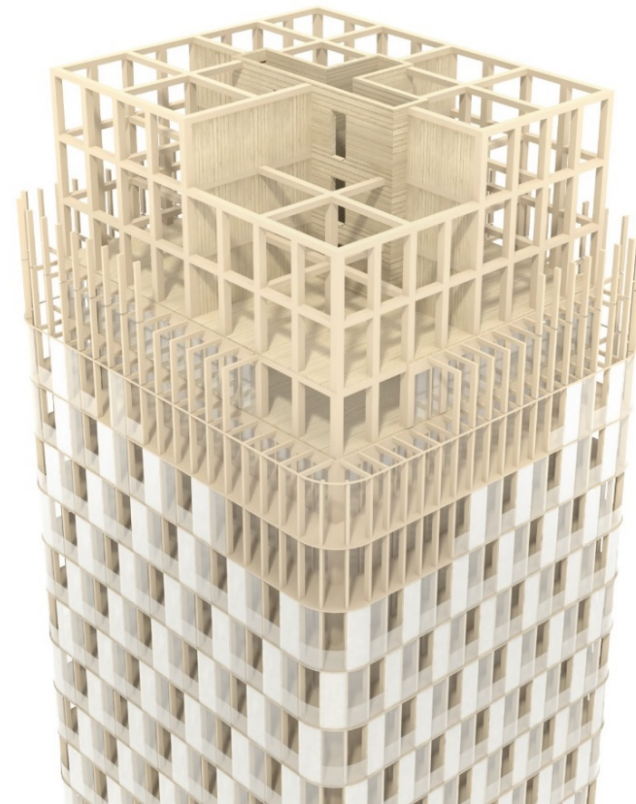


HYBRID TOWER

CF MØLLER
ARCHITECTS

TALL TIMBER BUILDING

MULTIDISCIPLINARY RESEARCH PROJECT – FORMAS



CASE

LERCHESGADE ODENSE

Building type: Public administration – 1600 workspaces

Floor area: 36.500 m² (31.000 timber above ground + parking)

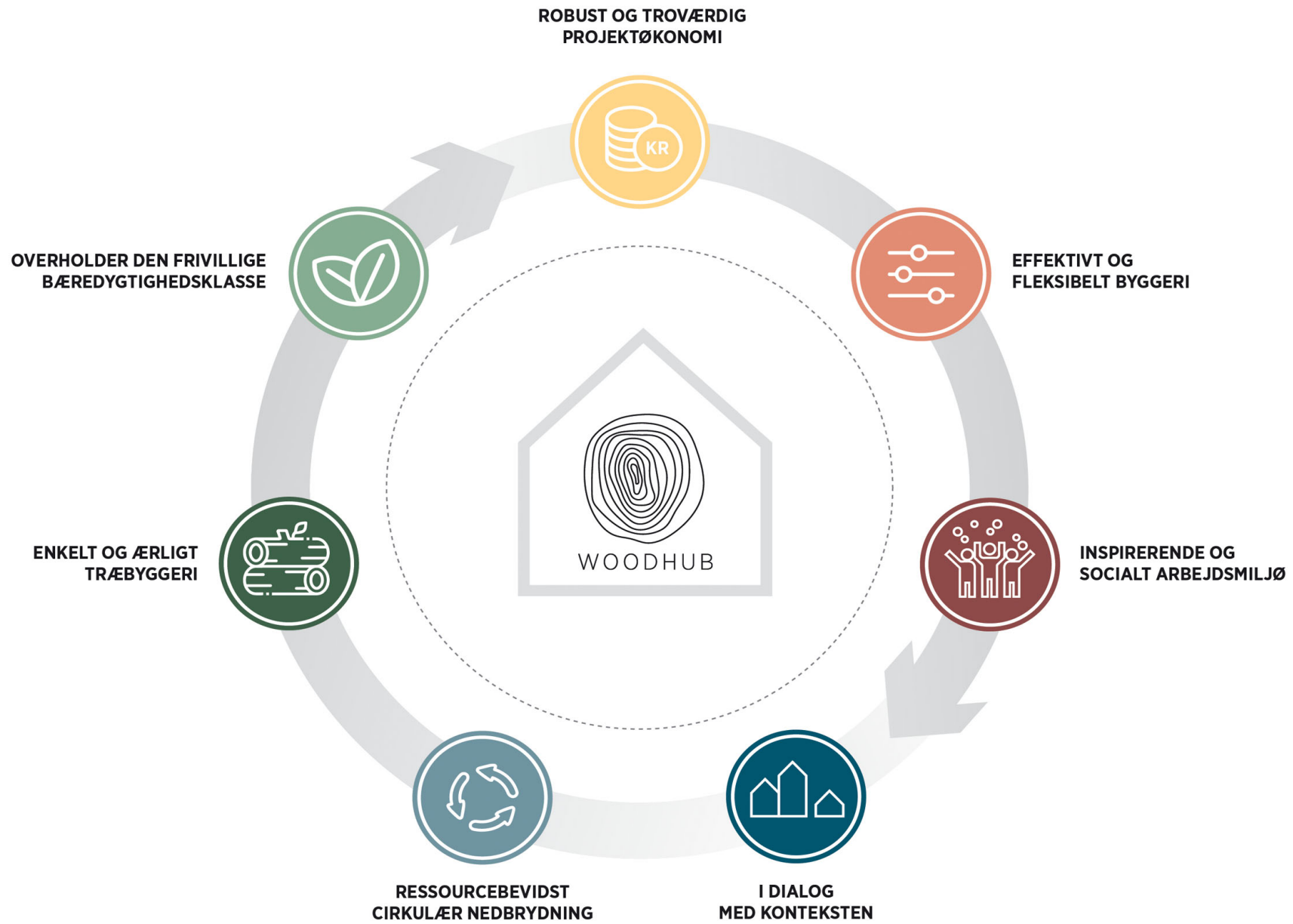
Construction: Timber columns & CLT slabs

Status: Competition win 2021
Construction start 07/2022
Completion 04/2024

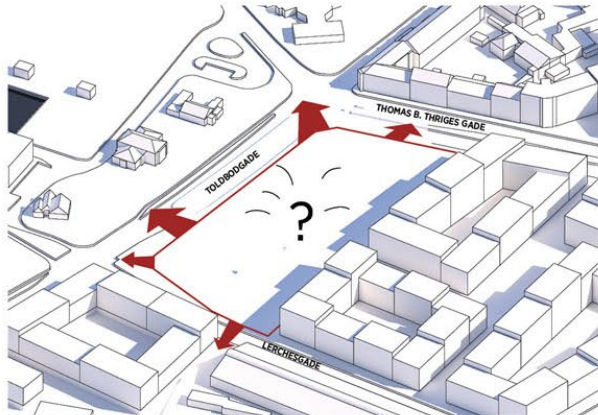
Denmark's
largest timber
building



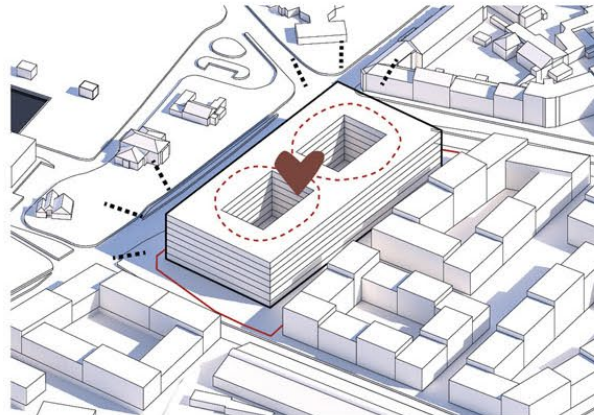
CF MØLLER
ARCHITECTS



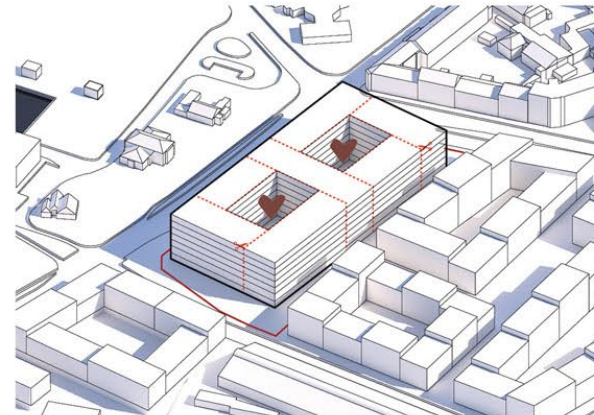
CONCEPT - CONTEXT



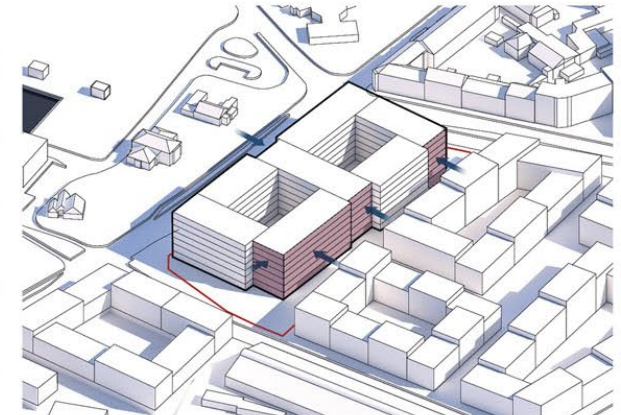
1. EN VIGTIG BRIK



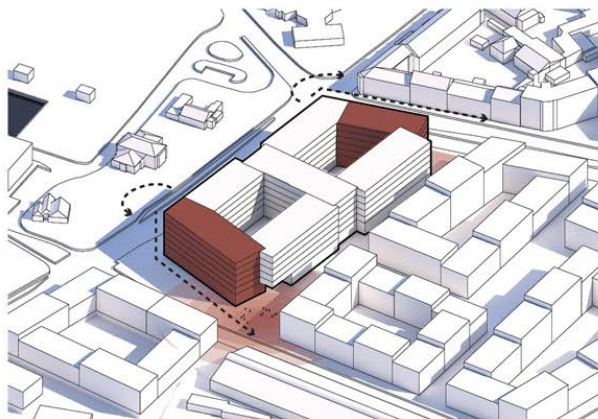
2. ET ENKELT OG RATIONELT GREB



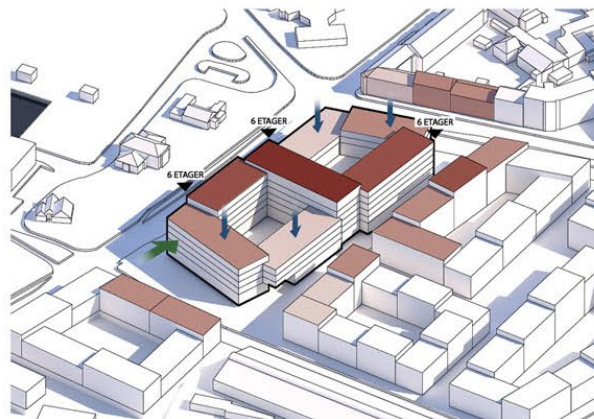
3. OPDELING AF VOLUMENET



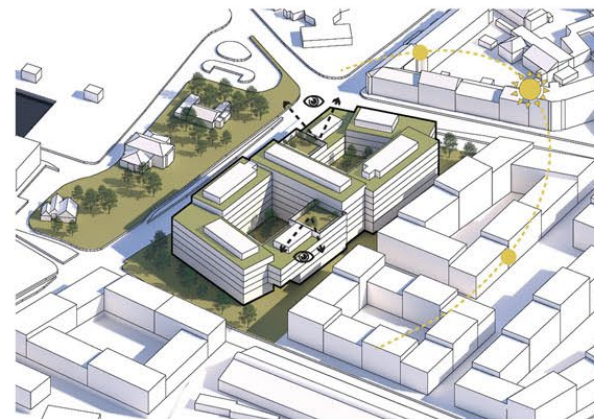
4. FORSKYDNINGER I FACADEN



5. I DIALOG MED BYENS RUM



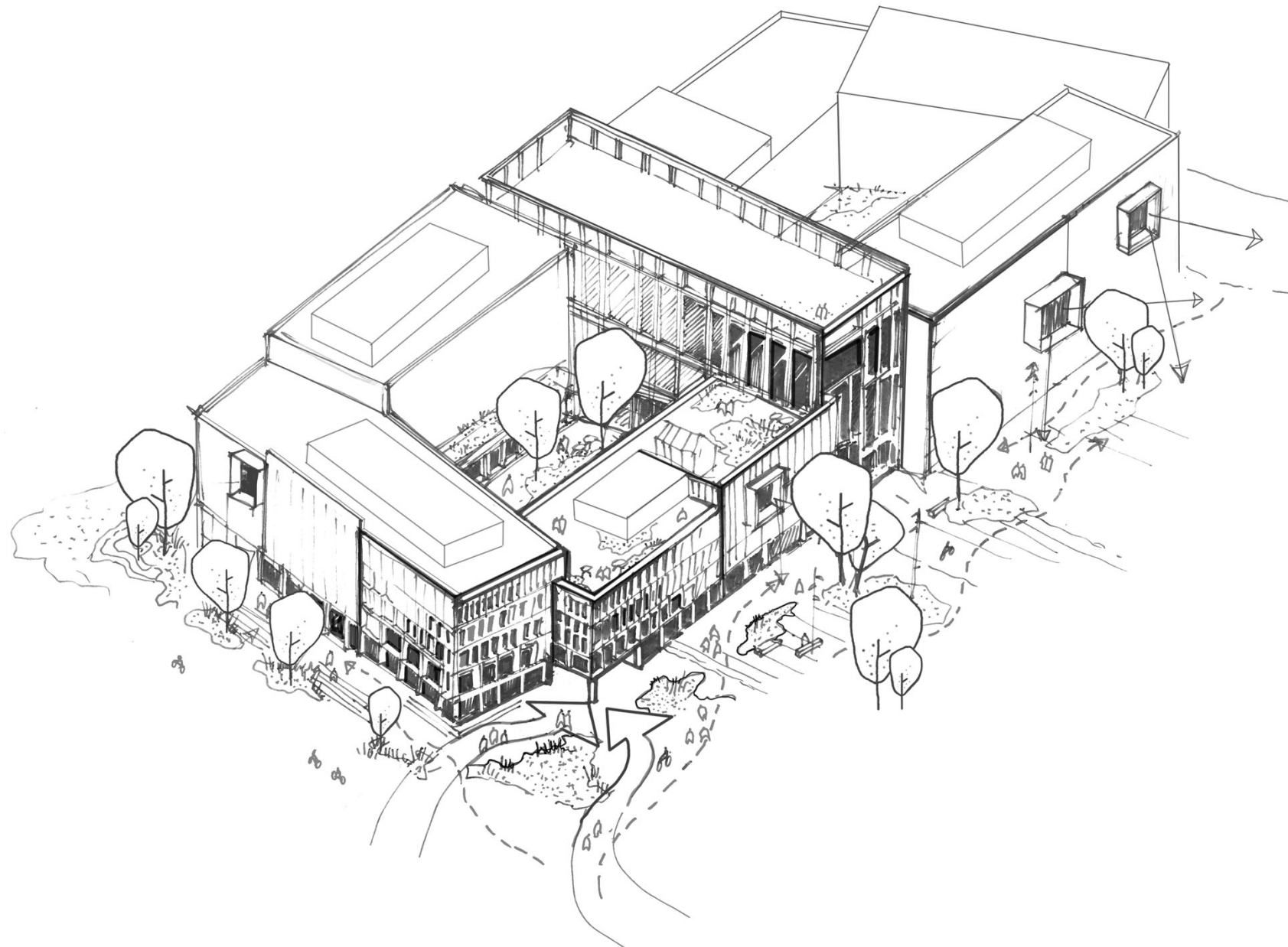
6. NEDTRAPNING ÅBNER Huset MOD OMGIVELSENE



7. REKREATIVE GRØNNE ÅNDEHULLER



8. ET DYNAMISK OG LEVENDE UDTRYK





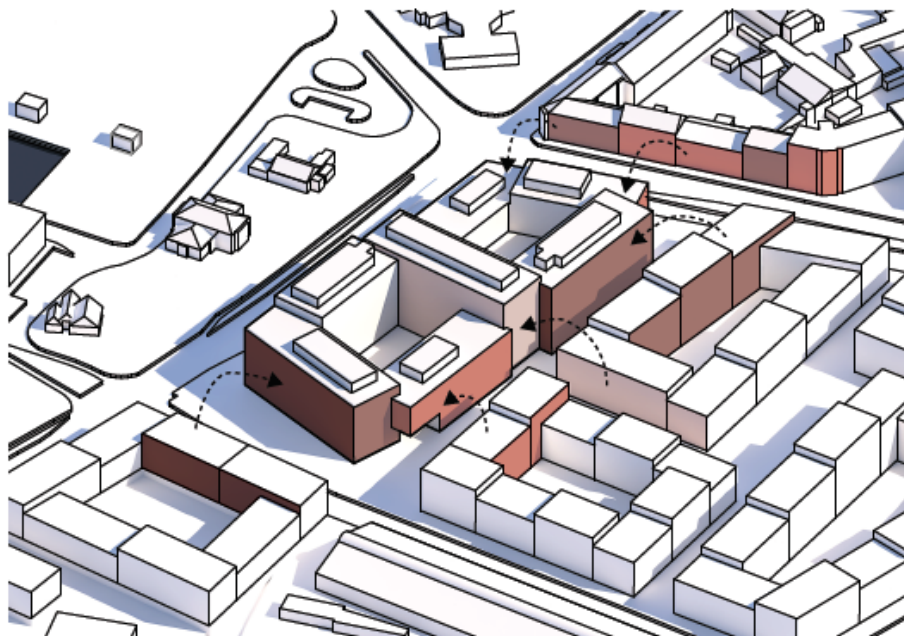
Thomas B. Thriges Gade



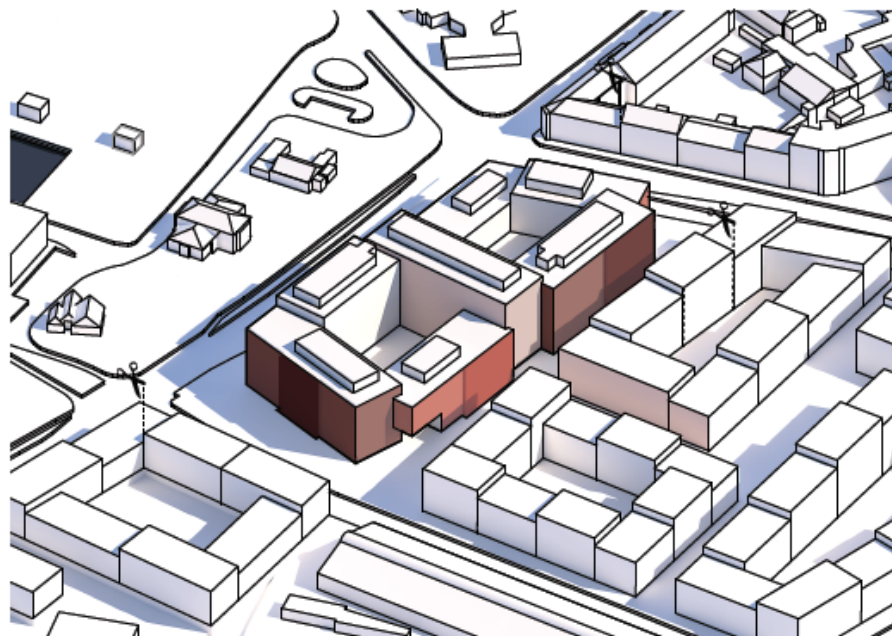
ANALYSE AF FACAEDEFARVER



STEMNINGSBILLEDER FRA KONTEKSTEN

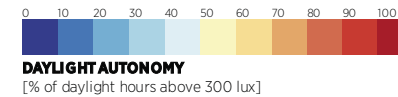
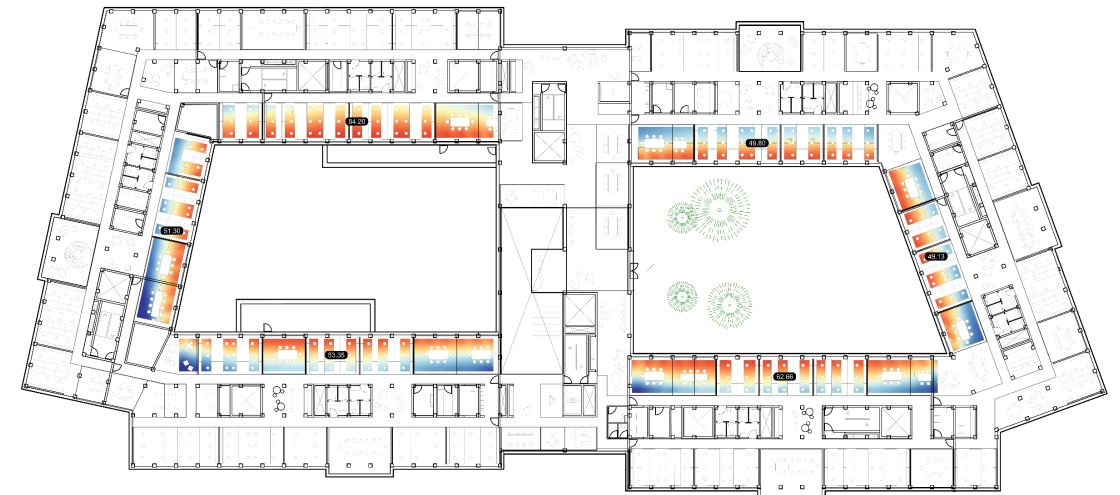
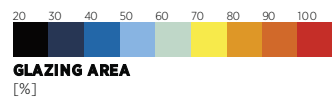
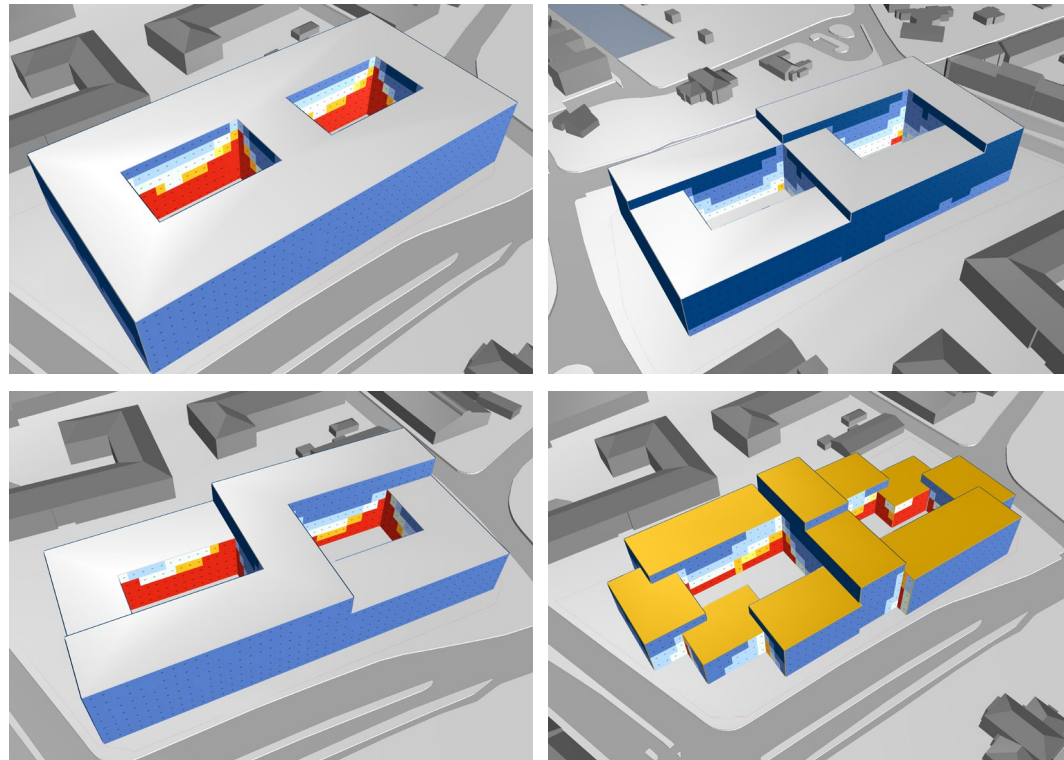


FACADERNE TAGER FARVE AF OMGIVELSERNE

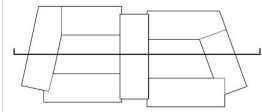


FACADERNE PROPORTIONERES EFTER LOKALE MOTIVER

Lerchesgade – From volume study to daylit workareas



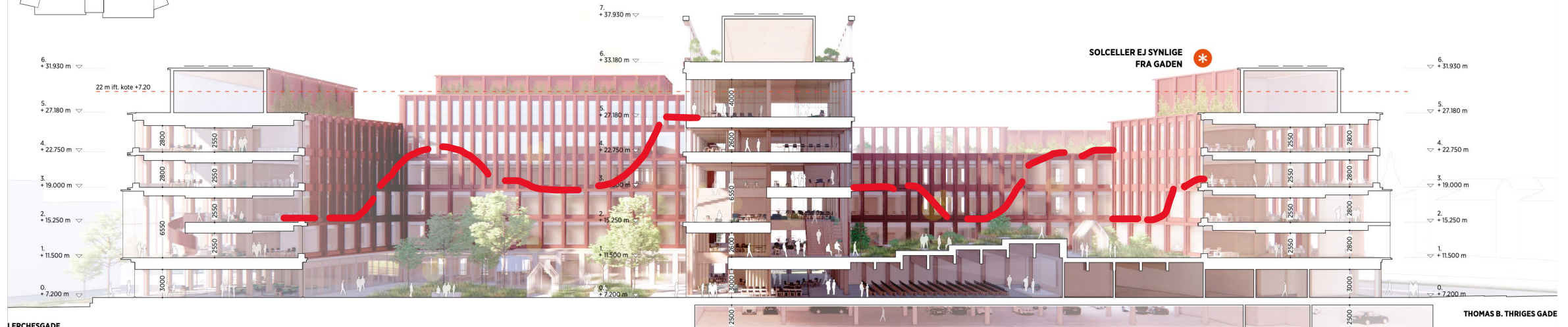
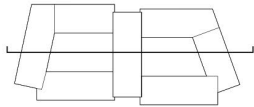
SOLAR AND DAYLIGHT DESIGN DRIVEN



LERCHESGADE

LÆNGDESNIIT // 1:300

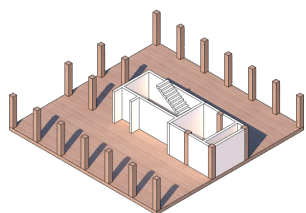
THOMAS B. THRIGES GADE



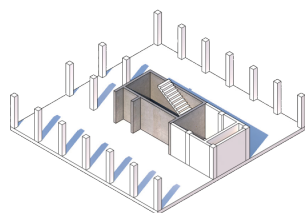
LERCHESGADE

LÆNGDESNIIT // 1:300

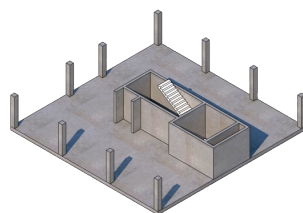
THOMAS B. THRIGES GADE



Omfang af træ i projektet

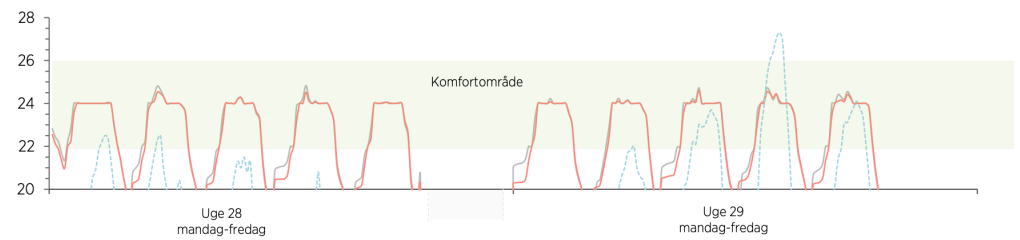


Omfang af beton i projektet

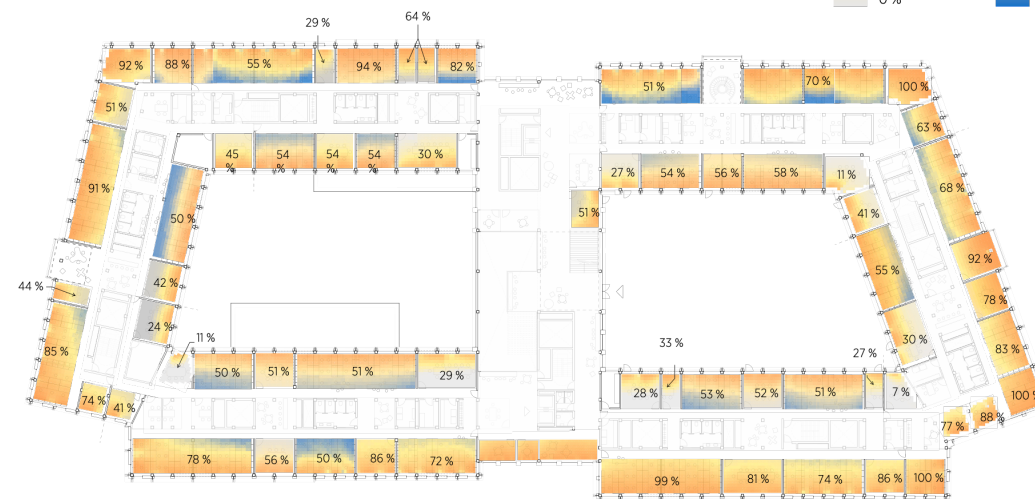
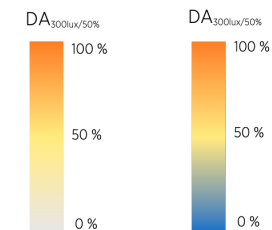
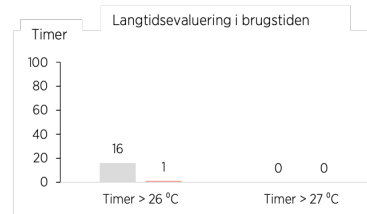
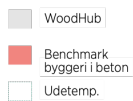


Omfang af beton i benchmarkprojekt

Temperaturforløbet over to sommeruger



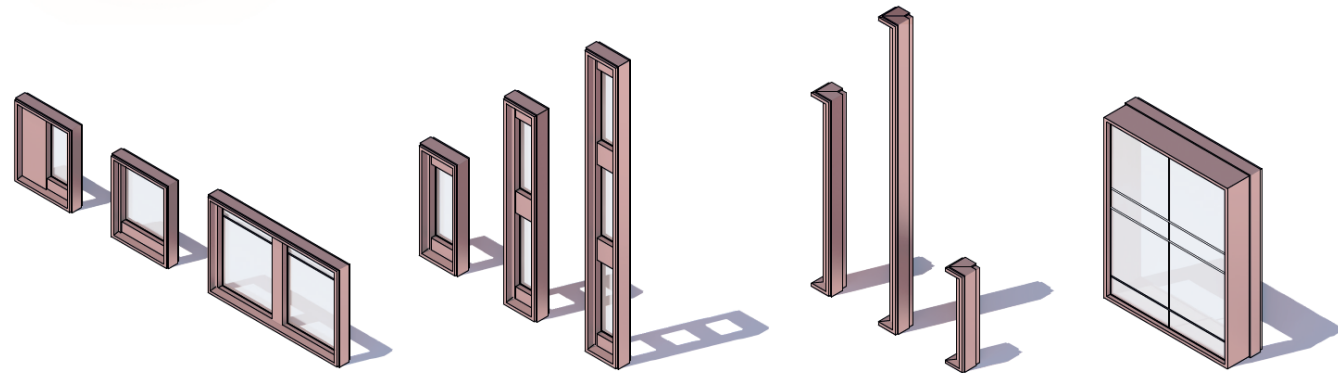
Temperaturforløb for to sommeruger for hhv. WoodHub og et tilsvarende byggeri i beton. Temperaturforløbet svarer direkte på risikolog nr. 4, idet temperaturforløbet viser hvordan rummet i brugstiden er i komfortområdet. Temperaturforløbet viser også hvordan rummets temperaturer reguleres næsten på lige fod med et byggeri, hvor det bærende system er i beton.



Sikring af dagslyshold vil styrke den mentale sundhed og skabe kontakt til de grønne omgivelser.

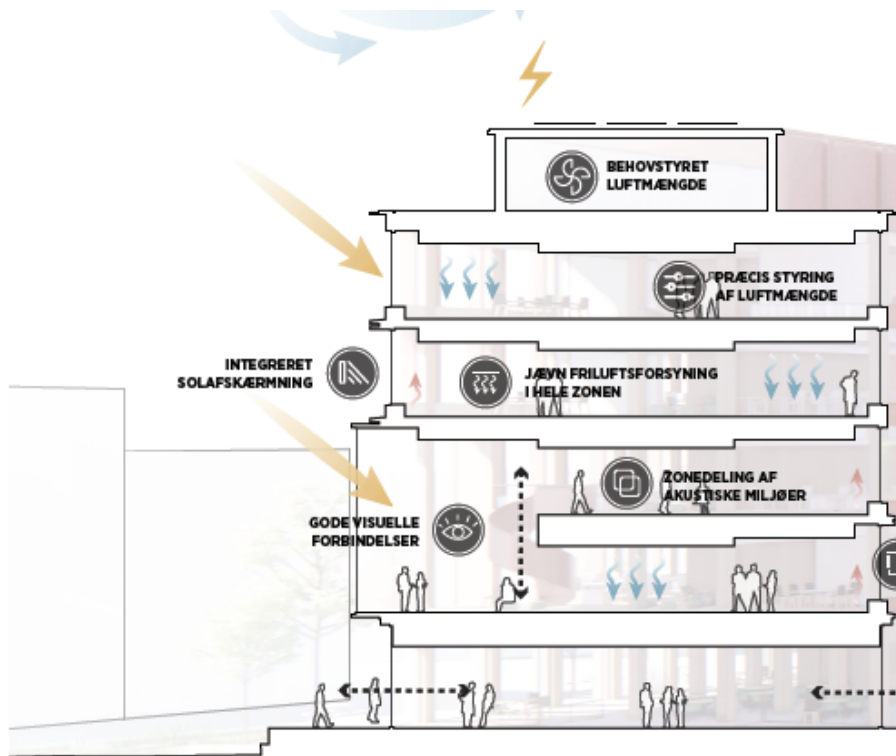
Dagslys

COMPONENTS



ENKLE OG GENNEMTÆNKTE FACADEMODULER

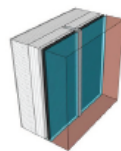
MATERIALS



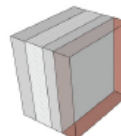
OPTIMALT FACADEDESIGN

- Vinduernes størrelse, udformning og orientering er tilpasset solens påvirkning for at minimere overophedning
- Høje indeklimakrav overholdes og udsyn til omgivelserne bibeholdes uden brug af automatisk solafskærmning
- Facadeløsningen giver den optimale balance mellem anlægs- og driftsomkostninger

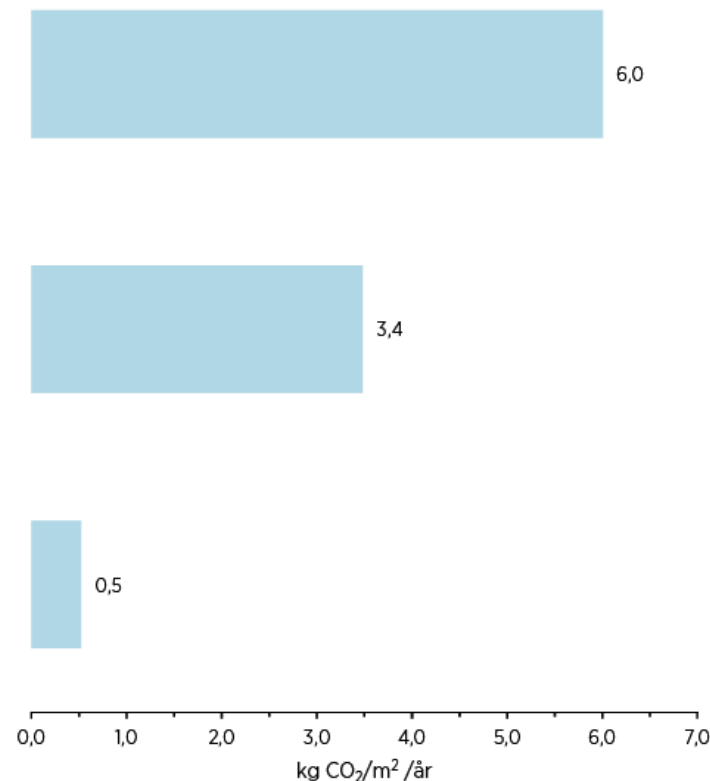
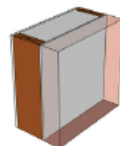
Traditionelt glas/alu-system
rockwool + alubeklædning



Betonsandwichelement
rockwool + alubeklædning



WoodHub: CO₂-optimeret facadekassetter
trækassetter + knauf isolering + genbrugsalubeklædning



Selvom facader har samme U-værdi, kan der være vidt forskelligt klimaaftryk. Vi har vist dette med ovenstående analyse, hvor der for de tre facadeløsninger kan opnås en U-værdi på 0,15 W/m²K.

Materialernes CO₂-udledning derimod spænder fra 0,5 – 6,0 kg CO₂/m²/år af facaden, set over en 50-årig periode. Ved at vi indarbejder en trækassetteløsning med genbrugt aluminiumsbeklædning vil CO₂-udledning per m² facadeareal være under 10 % af CO₂-udledningen, hvis der i stedet arbejdes med et glas/alu facadesystem.



11 Bæredygtig udvikling
gennem reduceret miljøpåvirkning.

12 Dokumenterbart bæredygtigt byggeri
gennem LCA-analyser

13 Træbyggeri der skaber hurtig klimainsats

FACADES

Evidence based and Parametrical
Diversified facade openings upper and lower (solar heat and daylight control)
Deeper lamellas S,E,W facades than N.

Aesthetics
From flat to spatial
Crisp, transparent, welcoming/
open expression-
shadows/light
Variation through
composition of simple
elements

Space for social interaction
Central MeetingHub for vertical knowledge exchange

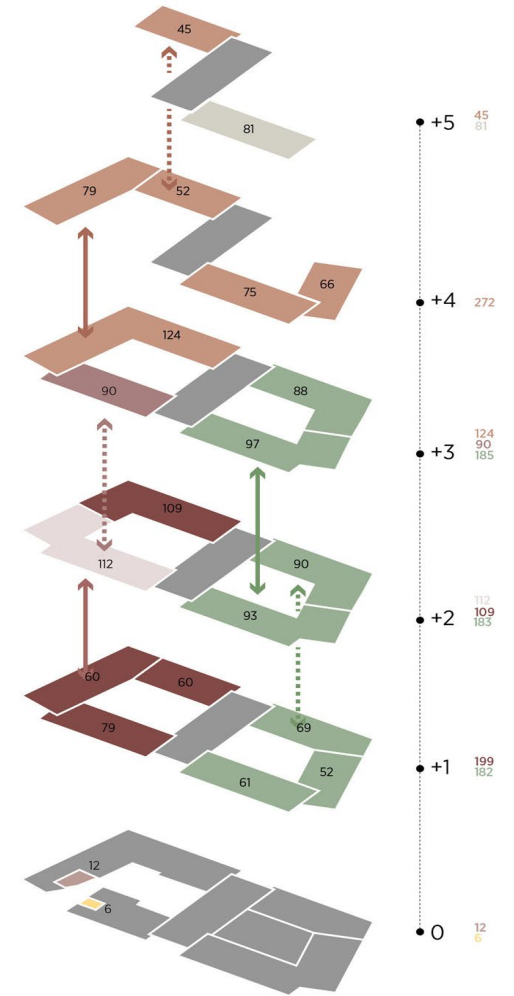
Sustainability, LCA and flexibility
Recycled aluminium on biobased (wood) facade elements.
On modular timber structure.



80/20 – PRINCIPLES + FLEXIBILITY

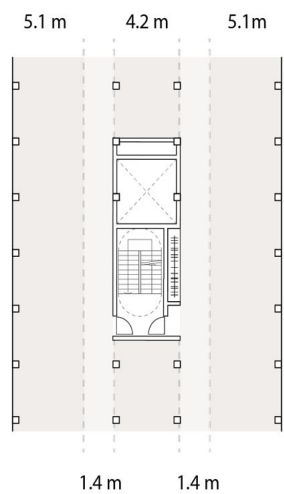
DRIVEN BY MODULAR FLEXIBILITY DEMAND

A BALANCE BETWEEN REPETITIVE STANDARDS AND MORE EXTRAVAGANT SPACE

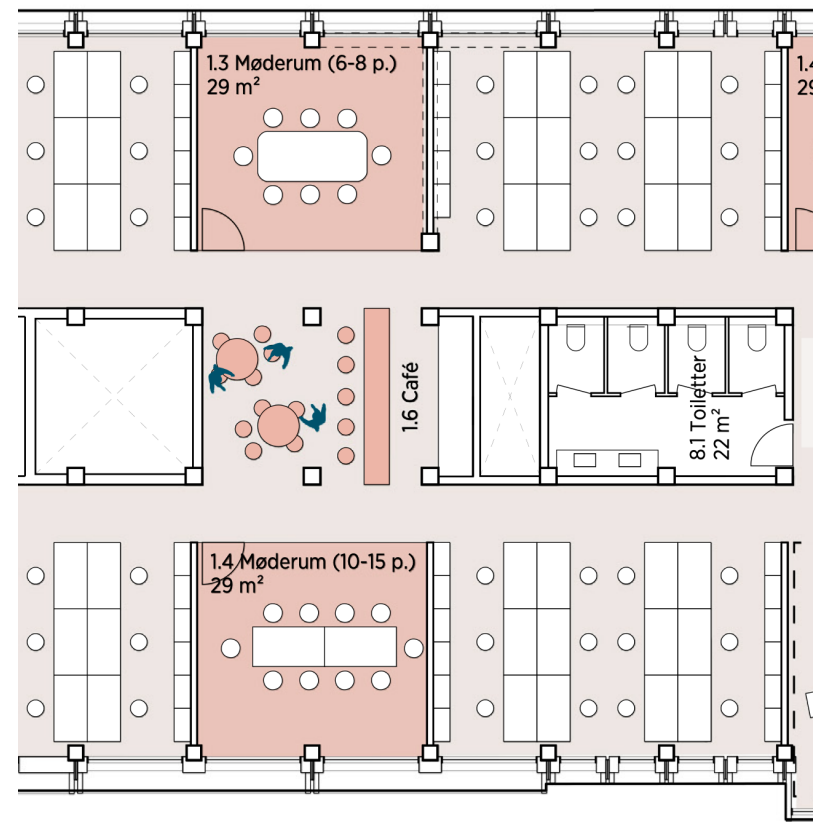
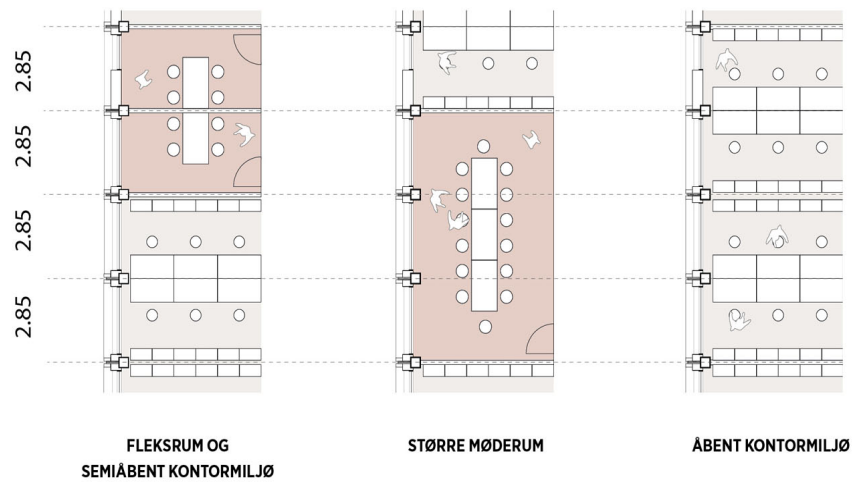




DIMENSIONER



INDBYGGET MODULARITET OG TILPASNINGSEVNE





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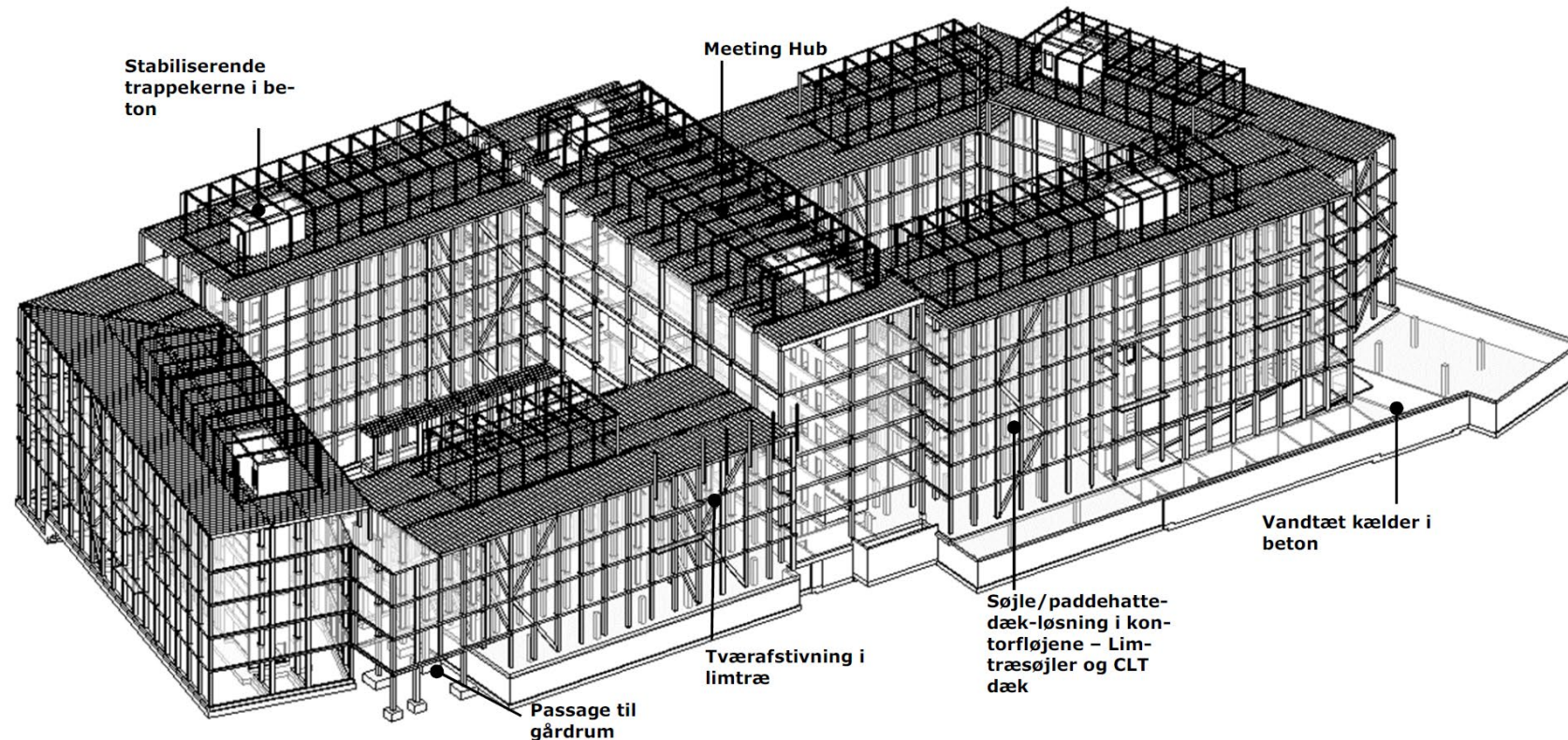


**VISUALISERING AF DE FLEKSIBLE
TEKNISKE INSTALLATIONER**



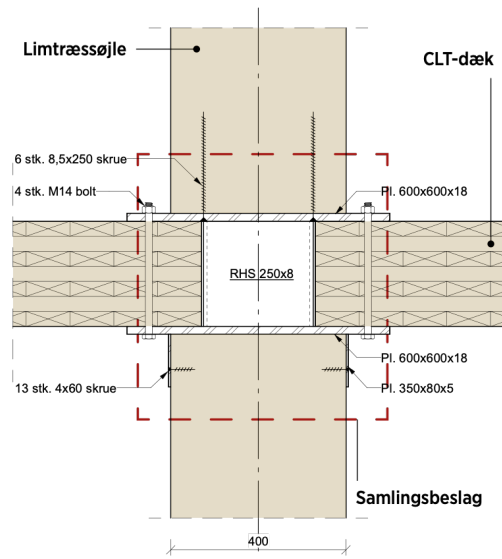
**CF MØLLER
ARCHITECTS**

SIMPLE STRUCTURE - REPETITIVE, STRUCTURAL SYSTEM

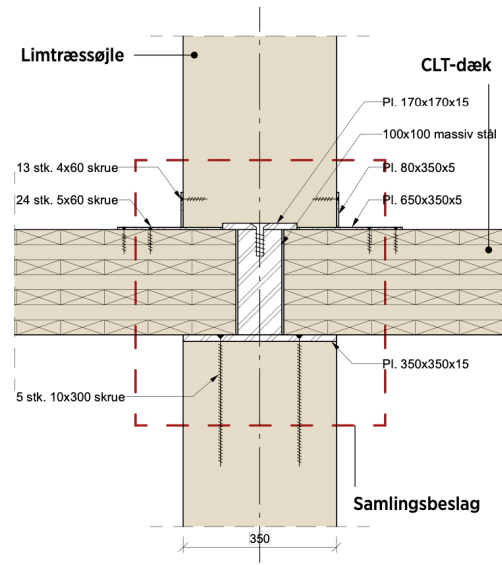


3D konstruktionsmodel af bygning

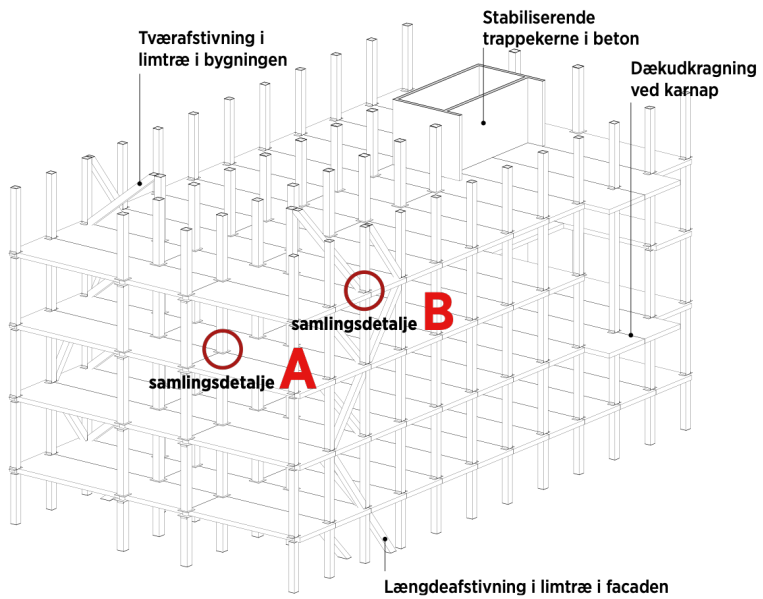
80/20 - PRINCIPLES



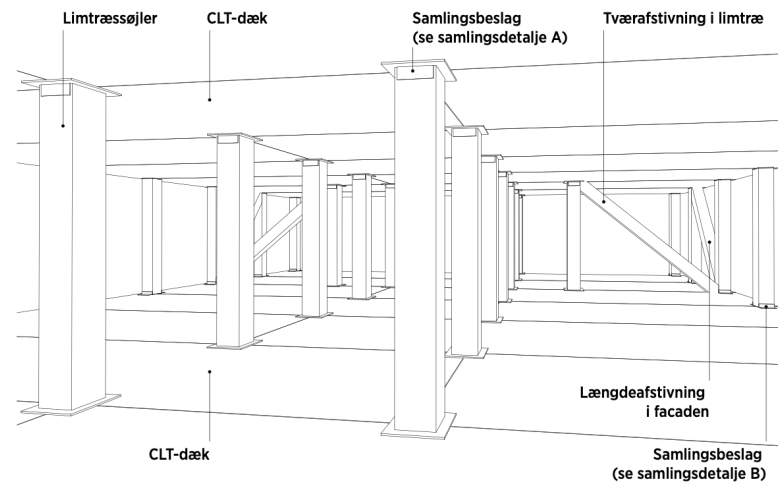
SAMLINGSDETALJE A // Indvendige søjler



SAMLINGSDETALJE B // Facadesøjler



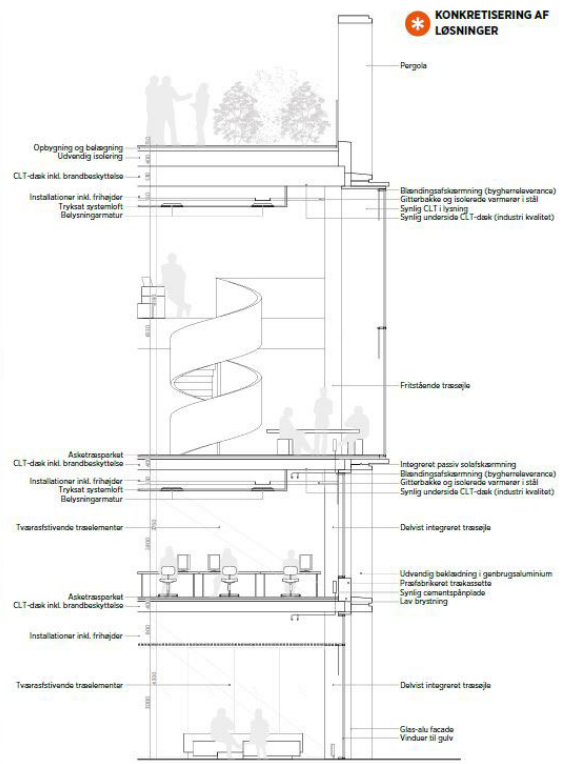
ISOMETRI AF UDSNIT AF KONTORFLØJ



INVENDIGT PERSPEKTIV AF KONSTRUKTIONEN I KONTORUDSNIT



FACADEUDSNIT // 1:100



PRINCIPIELT SNIT // 1:100



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BORGERSERVICE

INDGANG

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Wooden Constructions - WoodHub

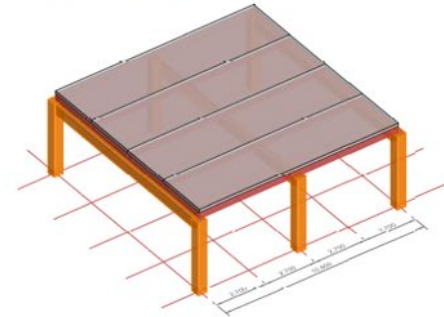
- **Columns: A lot.....2,85 m distance 35 x 35 cm thickness (+50mm fire dim)**
- **Alternative : Beams... extra room heights and crossing installations**
- **Limited potential for penetration of beams for installations**
- **Many expressive crossbeams in facades (stiffning of building corners)**

Considerations on construction principles – Variants analysis

SYSTEM ÜBERBLICK
GRUNDRASTER - 1 MODUL
10,80m x 10,80m



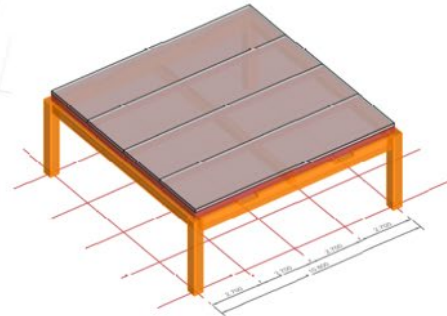
SYSTEM #3



Hauptparameter:

- Unterzüge nur in einer Richtung
- Zusätzliche Tragachse nach 5,40m
- Spannweite der Decken: 5,40m
- Sechs Stützen pro Modul
- Tragsystem mit dem geringsten Materialverbrauch

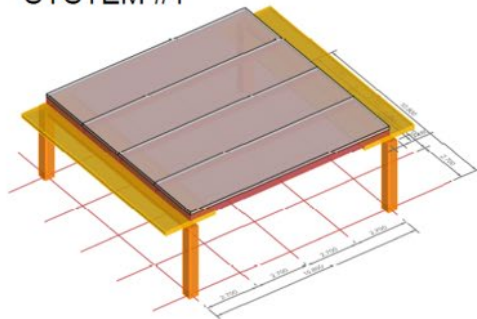
SYSTEM #2



Hauptparameter:

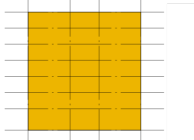
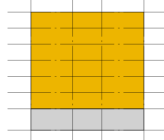
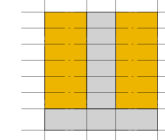
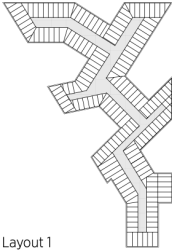
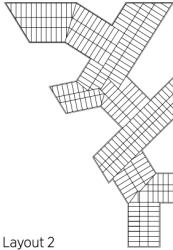
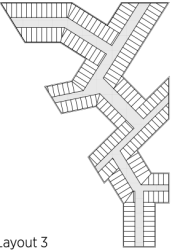
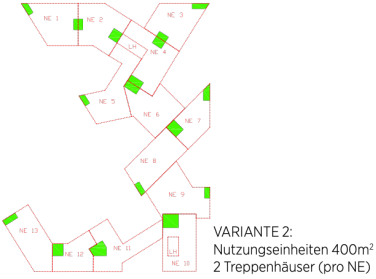
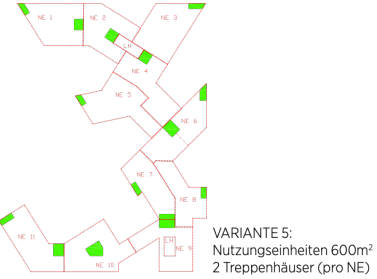
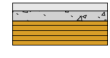



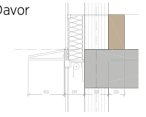
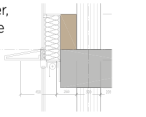
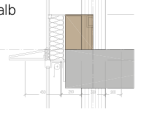
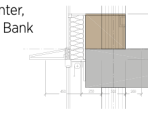
- Unterzüge in zwei Richtungen (umlaufend)
- zusätzlicher Unterzug in der Mitte des Feldes
- Spannweite der Decken: 5,40m
- Vier Stützen pro Modul
- Ausschnitte in den Unterzügen für Haustechnik

SYSTEM #1



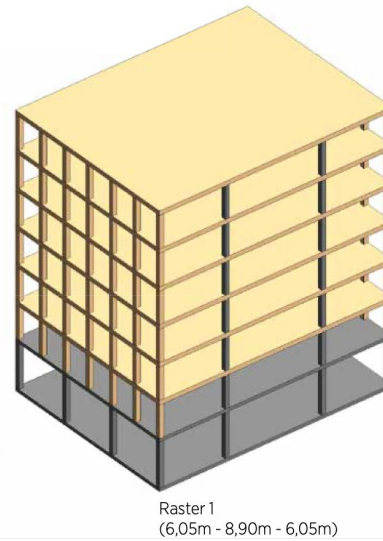
Hauptparameter:

- Flachliegender Unterzug (verkürzt die Spannweite auf ca. 8,10m)
- Unterzüge nur in einer Richtung
- Spannweite der Decken: ca. 8,10m
- Vier Stützen pro Modul

Bauteile	 <p>Oberirdisch 100% Holz</p>	 <p>STB Podium ca. 85% Holz</p>	 <p>STB Podium + Mittelzone ca. 59% Holz</p>	
Layout	 <p>Layout 1</p>	 <p>Layout 2</p>	 <p>Layout 3</p>	
Nutzungs- einheiten	 <p>VARIANTE 2: Nutzungseinheiten 400m² 2 Treppenhäuser (pro NE)</p>		 <p>VARIANTE 5: Nutzungseinheiten 600m² 2 Treppenhäuser (pro NE)</p>	
Decken	 <p>Holz-Beton-Decke (HBV), flach</p>	 <p>Holz-Beton-Decke (HBV), Rippendecke</p>	 <p>Kastendecke</p>	 <p>Holz-Rippen-Decke</p>
Fassaden- anschluss	 <p>Davor</p>	 <p>Dahinter, schmale Bank</p>	 <p>Halb/Halb</p>	 <p>Dahinter, Tiefe Bank</p>

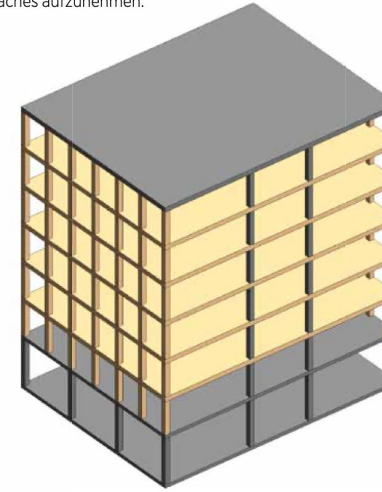
BAUTEILE:
Axonometrie Überblick

EG UND UG in
Stahlbeton,
Abfangebene für
Fassadenstützen
der Obergeschosse
unter Decke über EG



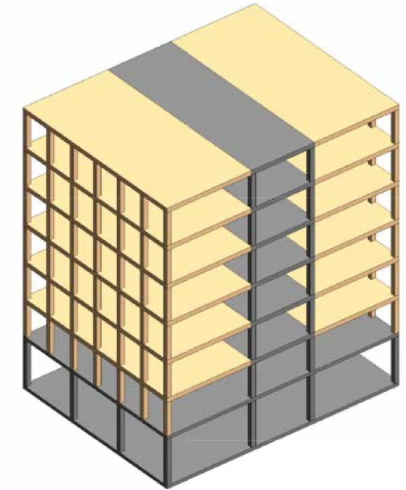
Raster 1
(6,05m - 8,90m - 6,05m)

Decke über 6.OG in Stahlbeton um
hohe Deckenlasten des begrünten
Daches aufzunehmen.



Raster 2
(7,80m - 5,40m - 7,80m)

Decke über 6.OG nur in der Mittelzone
in Stahlbeton um hohe Deckenlasten
des begrünten Daches aufzunehmen.



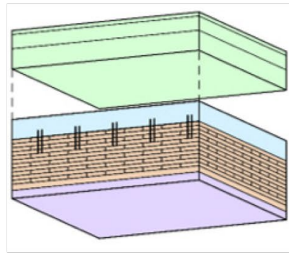
Raster 2
(7,80m - 5,40m - 7,80m)

DECKENSYSTEME

Übersicht

System 1

Holz-Beton-Verbund-
Flachdecke
(BV-F-Decke)



Gesamtdicke inklusive Fußbodenaufbau:

54cm

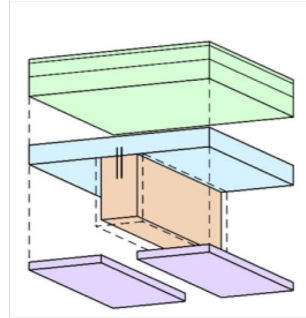
370kg/m²

Anteil Holz an Gesamtgewicht der Decke:

33% Holz

System 2

Holz-Beton-Verbund
Trägerdecke
(HBV-T-Decke)



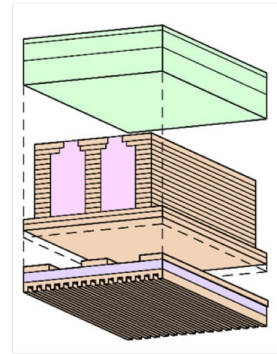
69cm

335kg/m²

10% Holz

System 3

Holz-
Kastendecke
(HK-Decke)



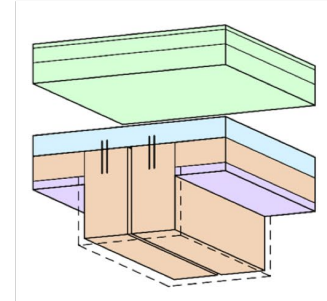
50cm

270kg/m²

45% Holz

System 4

Holz-Beton-Verbund-
Rippendecke
(HBV-R-Decke)



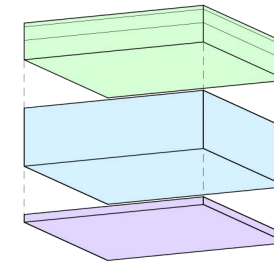
74cm

360kg/m²

17% Holz

Vergleichssystem

bewährte
Stahlbetondecke
(STB-Decke)



55cm

850kg/m²

0% Holz

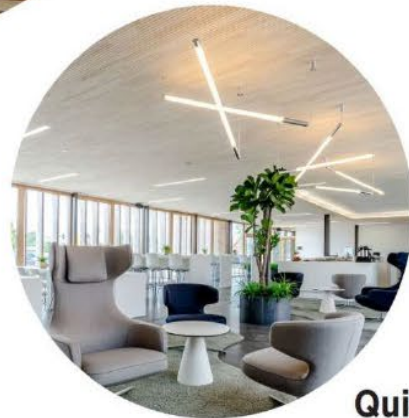
Technologies and **tectonic aesthetics** of wooden structures



Expressive



Structured



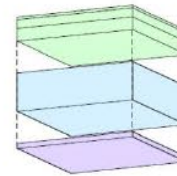
Quiet

FLOOR SYSTEMS

Type

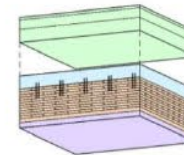
Reference System

bewährte
Stahlbetondecke
(STB-Decke)



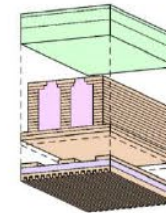
System 1

Flat Ceiling
(Timber with gravel or
concrete topping)



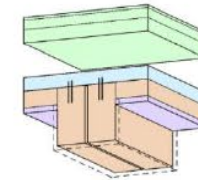
System 2

Wood Box
Truss System



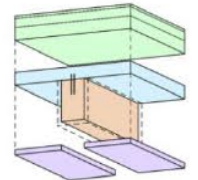
System 3

Ripped Ceiling
(Timber only or with
Concrete Topping)



System 4

Ripped Ceiling
(Timber Concrete
Composite Panel)



FLAT CEILING



RIPPED CEILING



RENDERINGS INNENBEREICHE

Mittelzone

Kommentar:

Auch in der Gangzone bedingen die Flachdecken eine ruhige Untersicht und einfache Anschlussdetails. Durch die Perspektive und den Blickwinkel den Gang hinunter verbinden die Rippen auf der rechten Seite, die im Abstand von 2,70m gelegt sind, sich zu einer geschlossenen Decke und drücken so den Raum nach unten.

FLACHDECKE



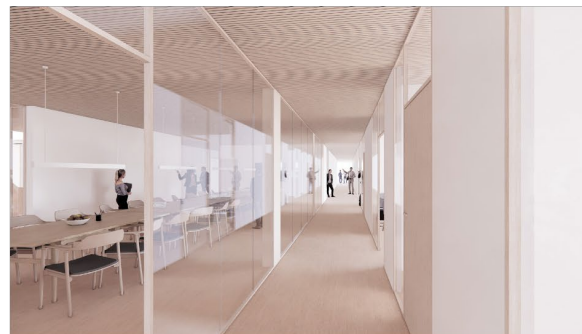
RIPPENDECKE



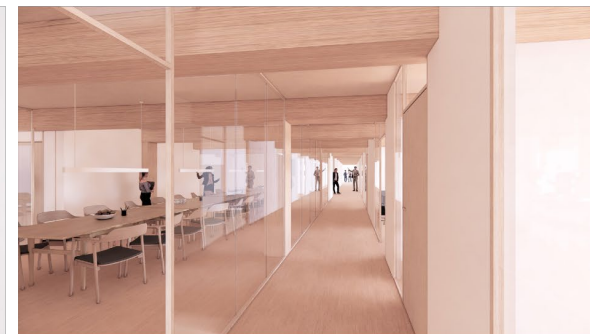
System 1



System 2



System 3



System 4

RENDERINGS INNENBEREICHE

Standard Büro (15m²)

Kommentar:

IN den 15m² Standard Büros tritt die Rippendecke mit ihren bis zu 45cm hohen Brettschichtholz (BSH) Unterzügen stark in Erscheinung. Hier sind nicht nur die Gangwand-Anschlüsse eine Herausforderung, sondern auch die seitlichen Trennwände die sich unter den beiden Rippen befinden. Bei den Flachdecken auf der linken Seite, kann man Bürotrennwände in beliebiger Position und Anzahl anschliessen und vorallem diese auch wieder verändern.

FLACHDECKE



System 1

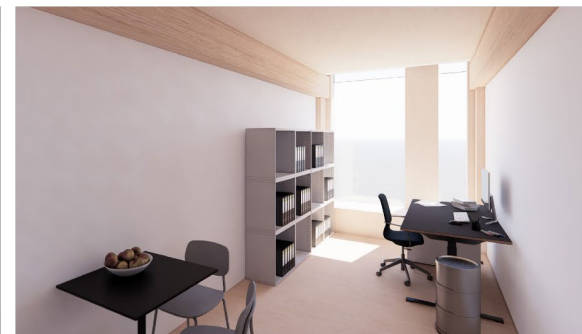
RIPPENDECKE



System 2



System 3



System 4

DECKENSYSTEM 2:

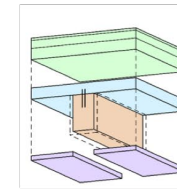
Referenzbeispiele

Kommentar:

In diesen Beispielen sind die Rippen im Abstand von 1,35m gesetzt. Auch sind die Rippen als Doppelbalken ausgebildet. Der Raum zwischen den Rippen wird normalerweise als Installationsraum genutzt. Bei dem BMU Erweiterungsbau ist dies aufgrund des Low-Tech Prinzips und anderweitiger Verortung der Technischelemente (z.B. Im Fußbodenaufbau) nicht notwendig.

LCT ONE und Illwerke Zentrum Montafon
Dornbirn und Vandans
Architektur: Hermann Kaufmann + Partner ZT GmbH
Bauherrschaft: LCT ONE: Cree GmbH (1)
Bauherrschaft: IZM: Vorarlberger Illwerke AG (2)

Holz-Beton-Verbund
Trägerdecke
(HBV-T-Decke)



Bilder: CreebyRhombberg



Teachings from wooden buildings 1:

- **Sound/Acoustics:** Beware of levels of sound moving via air- or flank-transmission. Verify all joints and solutions by acoustician
- **Fire:** Non-pre-accepted solutions for buildings over 4 stories in wood, will demand 120 min non-combustability in Danish building codes. This means extra thicknesses of loadbearing structures as fire dimensioning. Expect interior claddings with gypsum (also CO₂) on ceilings and walls, meaning limited visible structural wood.



Teachings from wooden buildings 2:

- **Moisture:** Make thorough moisture-strategy from first idea! (listing of building components with particular focus). Analysis and descriptions of challenges and potential problems as well as solutions). Watch out for roofgardens. Build vertically rather than horizontally, think buildability of fast facade closures into building logistics
- **Wood cladding of facades:** Not effective as savings of CO₂. Think about *structural* fire and wood protection, fx extruded soffits, horizontal firestops at deck-separations. Think environmentally friendly, durable wooden qualities, and wood treatments (thermowoods, eco friendly pressure treated wood, charring etc)

CO2-savings potentials Timber buildings:

- Timber hybrid buildings: down to **6-8 kgCO₂/m²/year**
- Pure timber buildings: down to **4-6 kgCO₂/m²/year**
- Radical timber projects (biobased and up-/recycled materials, screw foundations, etc.):
under 4 kgCO₂/m²/year

Danish regulations Volunteer Building Class by 2029= **7 kg/CO₂/m²/year**

**The value chain is only just getting ready,
- and we need to move fast forward**



THANK YOU

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